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|   Gachsaran Polymer Industries Company | Gachsaran Polymer Industries Company HDPE Plant |  | |
| | General Arrangement Drawing (2D) (*Tie-In Points , Skid Dimensions & Orientation, Including Instrument, Junction Box and Local Panel Location Layout & Instrument Cable routing.) for Refrigerator Package |   | |
| PO No.: GPIC-PT-MA-PO-000-3029 | Document Number: VD-GPIC-MA-3029-3029-0062 | Rev. 01 | Page 1 of 10 |






General Arrangement Drawing (2D) (*Tie-In Points , Skid Dimensions & Orientation, Including Instrument, Junction Box and Local Panel Location Layout & Instrument Cable routing.) for Refrigerator Package

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|  Energy Industries Engineering & Design co. | Date: Oct.04, 2025 |
| | Dept.: MA |
| | Signature: F.Hamooni |

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| 01 | 16-Sep-25 | IFR | A.M | A.M | F.T |
| 00 | 28-Jun-25 | IFR | A.M | A.M | F.T |
| Rev. | DATE | PURPOSE OF ISSUE | PREPARED | CHECKED | APPROVED |

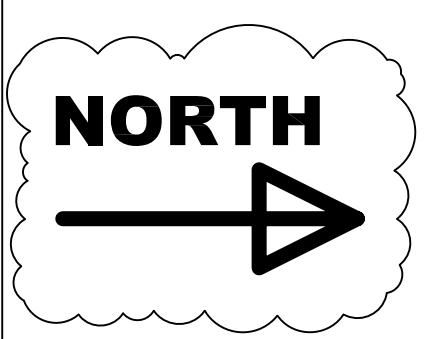
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Revision Index

Vendor Reply

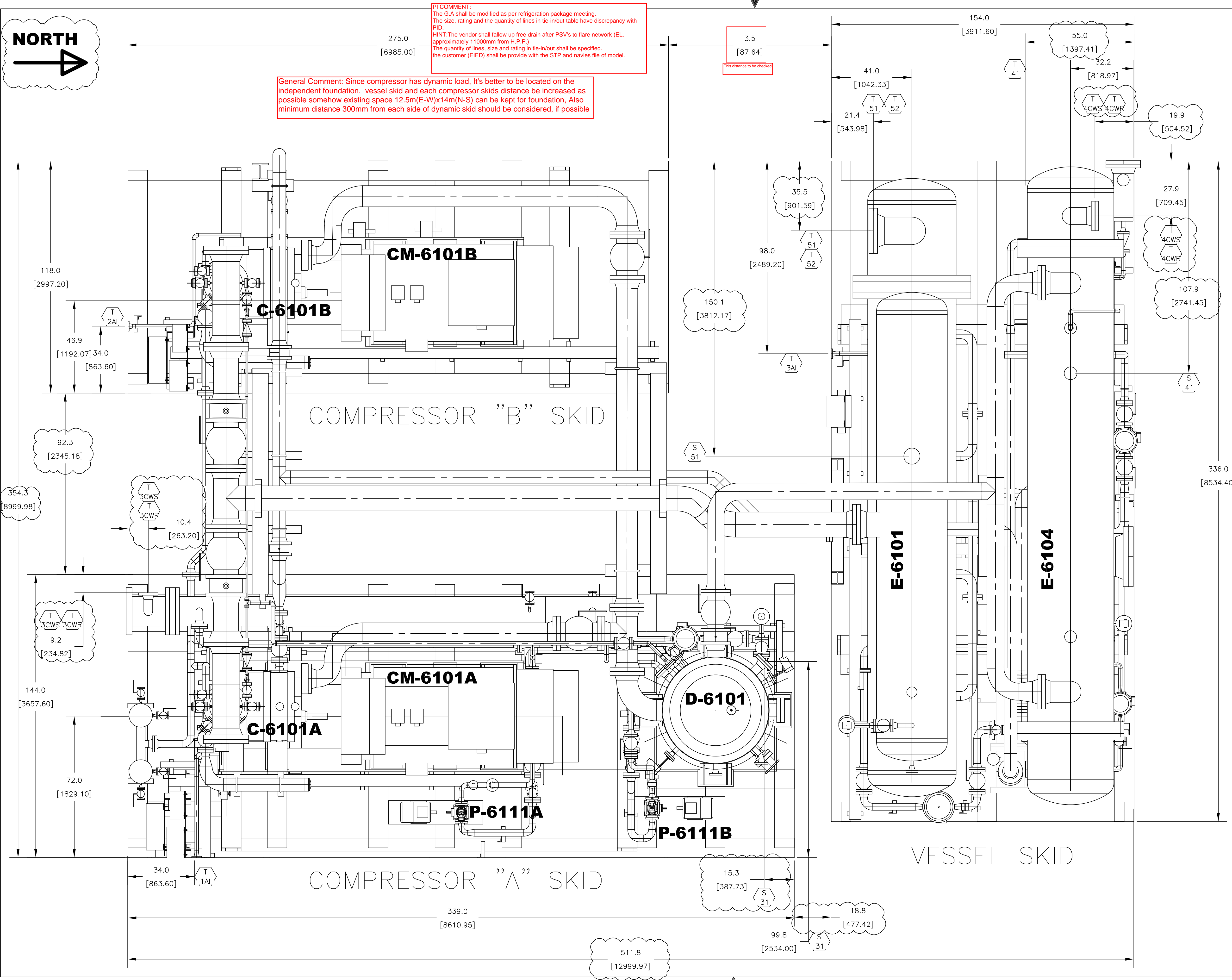
- 1- Vendor will add a note to refer to the appropriate document for the nozzle loads.
 -Owner reply: Vendor shall specify the "Allowable nozzle loads" table for tie-in points at this document.
- 2- Isometric of for interconnecting piping between skids will will be provided.
 - For skid anchor bolt selection and design, please refer to document "Skid Foundation Plan (Foundation Loading Data)".
 -Owner reply: Fixed(semi-anchor) pipe supports shall be considered close to the tie-in connections with EIED.
- 3- Stress Analysis will not be provided. MAYEKAWA is full responsible of package design.
 -Owner reply: Stress Analysis Report including Caesar II native files for critical pipes inside package shall be provided by vendor.
- 4- Expansion joints is not required.
 -Owner reply: Noted.

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PI COMMENT:
 The G.A shall be modified as per refrigeration package meeting.
 The size, rating and the quantity of lines in tie-in/out table have discrepancy with PID.
HINT: The vendor shall follow up free drain after PSV's to flare network (EL. approximately 1100mm from H.P.P.)
 The quantity of lines, size and rating in tie-in/out shall be specified.
 The customer (EIED) shall provide with the STP and navies file of model.

General Comment: Since compressor has dynamic load, It's better to be located on the independent foundation. vessel skid and each compressor skids distance be increased as possible somehow existing space 12.5m(E-W)x14m(N-S) can be kept for foundation, Also minimum distance 300mm from each side of dynamic skid should be considered, if possible



- NOTES:
- FOR OPERATING AND DRY WEIGHTS, REFER TO VD-GPIC-MA-3029-3029-0071.
 - FOR CENTER OF GRAVITY REFER TO VD-GPIC-MA-3029-3029-0071.
 - FOR DYNAMIC AND STATIC LOADS, REFER TO VD-GPIC-MA-3029-3029-0071.
 - FOR FOUNDATION DETAIL DRAWING, REFER TO VD-GPIC-MA-3029-3029-0071.
 - FOR LIFTING DETAILS, REFER TO VD-GPIC-MA-3029-3029-0062.
 - FOR SKID INSTALLATION REFER TO INSTRUCTION AND OPERATIONAL MANUAL VD-GPIC-MA-3029-3029-0008.
 - DIMENSIONS ARE IN INCHES AND MM IN PARENTHESIS.
 - ANCHOR HOLES TOLERANCES ± 0.13 in (± 3.2 mm).
 - BEAM LOCATION TOLERANCES: ± 0.13 in (± 3.2 mm).
 - NON-SKID GRATING UNDER MAINTENANCE AREA IS NOT INCLUDED.
 - SKID FLATNESS SHALL BE 0.0625" (1.6 mm).
 - SURFACE PREPARATION SHALL BE PER PROJECT PAINTING SPECIFICATION.
 - ANCHOR BOLT HOLES SHALL BE WITHIN THE SAME XY AND XZ PLANES WITHIN ± 0.13 in (± 3.2 mm).
 - COMPRESSOR SKIDS SHALL BE GROUTED. GROUT SPECIFICATION AND SELECTION BY OTHER AND SHALL BE SUITABLE TO PAINTING APPLICATION.
 - FOR PIPE NOZZLE LOADS REFER TO DOCUMENT NUMBER VD-GPIC-MA-3029-3029-0062-G

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GPI Gacharan Polymer Industries Company

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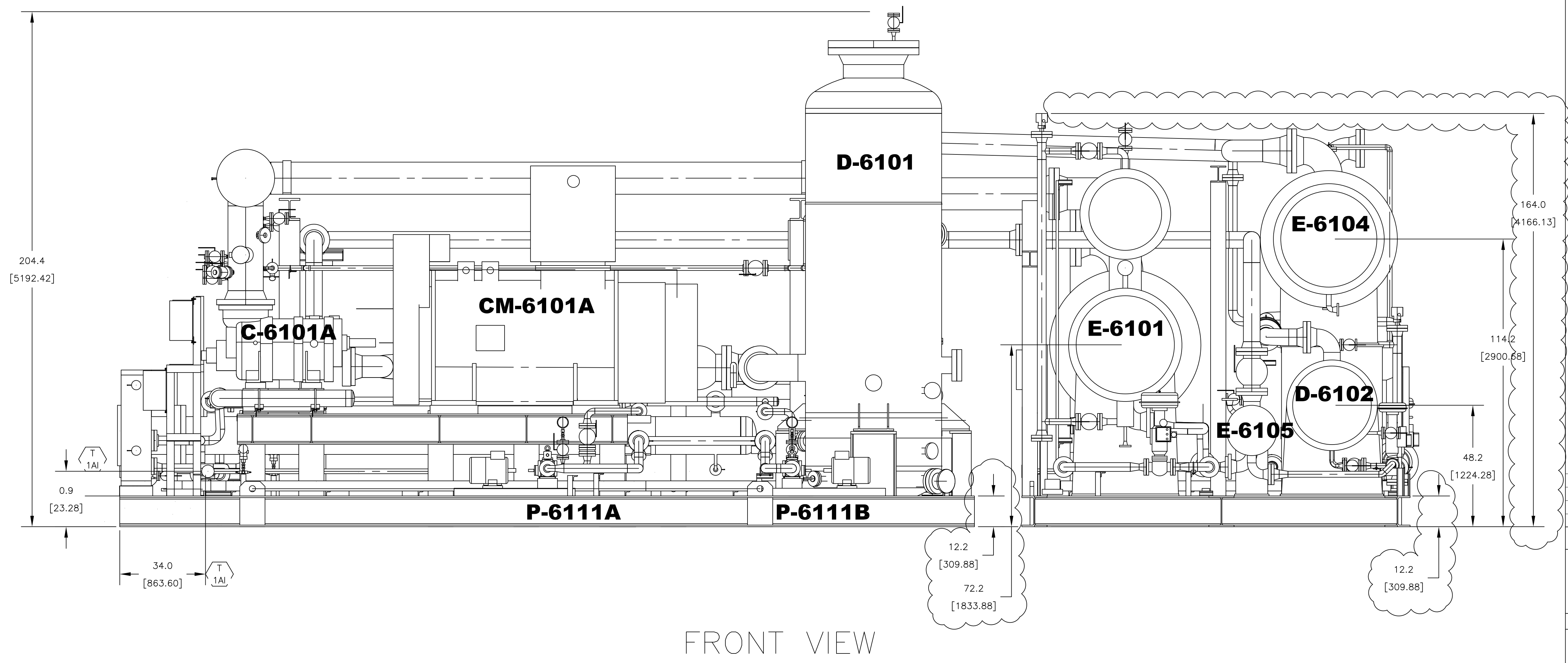
Gacharan Plyomer Industries Company
HDPE Plant

PO No.: GPIC-PT-MA-PO-000-3029

SCALE: 1/2"=1'

DRAWING TITLE:
 General Arrangement Drawing (2D) (Tie-In Points, Skid Dimensions & Orientation, Including Instrument Junction Box and Local Panel Location Layout & Instrument Cable routing) for Refrigerator Package





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| | | 01 | 3 OF | A1 |



FRONT VIEW

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Gachasan Polymer Industries Company
HDPE Plant



PO No.: GPIC-PT-MA-PO-000-3029 SCALE: 1/2":1'

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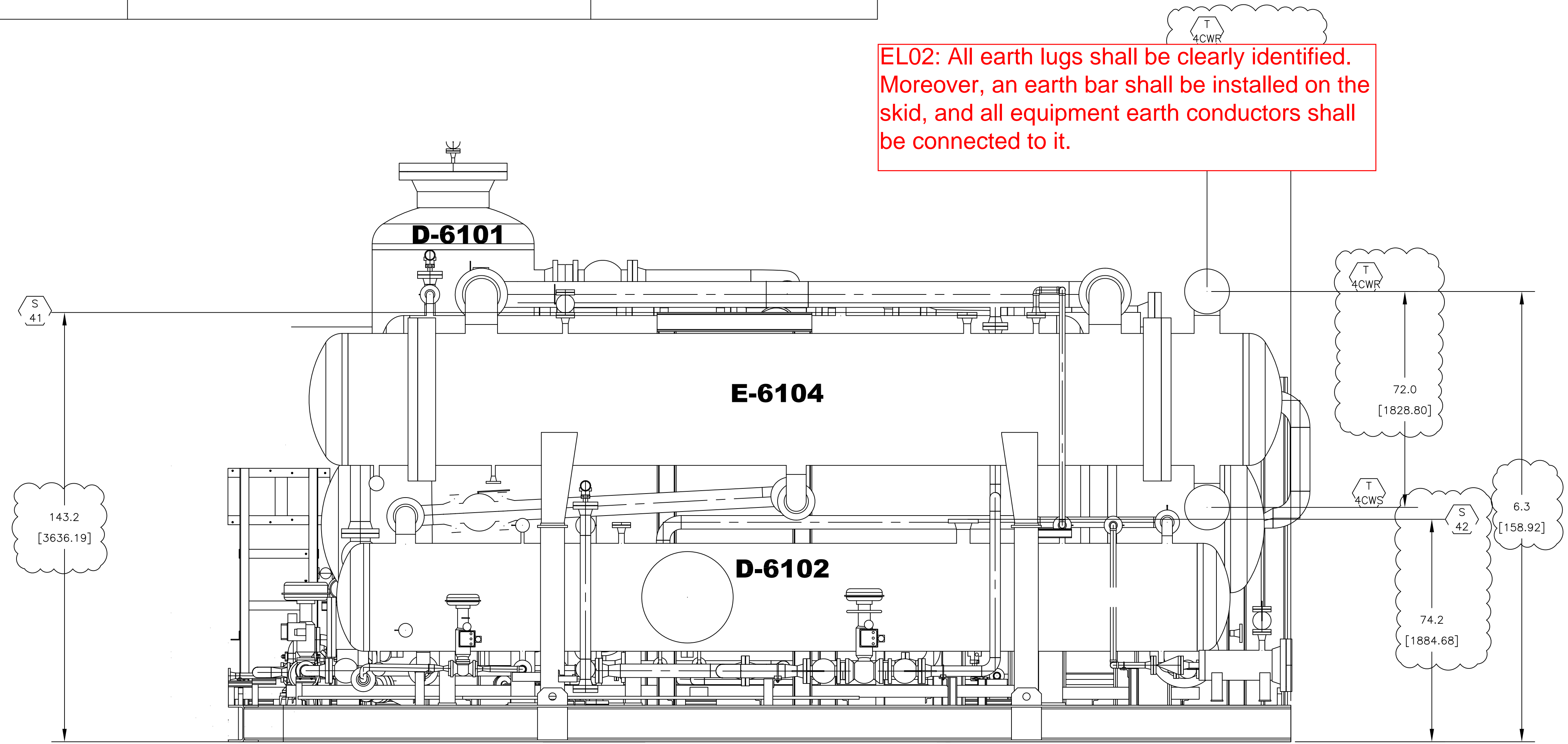
| CONNECTION LIST | | | |
|-----------------|-------------------|----------------------------------|--------------------|
| NO. | LOCATION | DESCRIPTION | SIZE |
| T-1AI | COMPRESSOR SKID-A | INSTRUMENT AIR SUPPLY | 1"-150 ANSI RF |
| T-2AI | COMPRESSOR SKID-B | INSTRUMENT AIR SUPPLY | 1"-150 ANSI RF |
| T-4AI | VESSEL SKID | INSTRUMENT AIR SUPPLY | 1"-150 ANSI RF |
| T-3CWS | COMPRESSOR SKID-A | OIL COOLER COOLING WATER SUPPLY | 4"-300 ANSI RF |
| T-3CWR | COMPRESSOR SKID-A | OIL COOLER COOLING WATER RETURN | 4"-300 ANSI RF |
| T-4CWS | VESSEL SKID | OIL COOLER COOLING WATER SUPPLY | 8"-300 ANSI RF |
| T-4CWR | VESSEL SKID | OIL COOLER COOLING WATER RETURN | 8"-300 ANSI RF |
| T-41 | VESSEL SKID | FILTER/DRYER INLET | 1-1/2"-300 ANSI RF |
| T-51 | VESSEL SKID | CHILLER PROCESS INLET | 14"-300 ANSI RF |
| T-52 | VESSEL SKID | CHILLER PROCESS OUTLET | 14"-300 ANSI RF |
| S-31 | COMPRESSOR SKID-A | OIL SEPARATOR PRESSURE SAFETY | 4"-300 ANSI RF |
| S-41 | VESSEL SKID | CONDENSER PRESSURE SAFETY | 3"-300 ANSI RF |
| S-42 | VESSEL SKID | RECEIVER PRESSURE SAFETY | 4"-300 ANSI RF |
| S-43 | VESSEL SKID | ECONOMIZER PRESSURE SAFETY-SHELL | 1-1/2"-300 ANSI RF |
| S-44 | VESSEL SKID | ECONOMIZER PRESSURE SAFETY-TUBE | 1-1/2"-300 ANSI RF |
| S-51 | VESSEL SKID | CHILLER PRESSURE SAFETY | 3"-300 ANSI RF |

| EQUIPMENT TAG NUMBER | |
|----------------------|------------------|
| TAG NO. | DESCRIPTION |
| C-6101A | COMPRESSOR |
| C-6101B | COMPRESSOR |
| CM-6101A | COMPRESSOR MOTOR |
| CM-6101B | COMPRESSOR MOTOR |
| E-6101 | CHILLER |
| E-6102 | OIL COOLER |
| E-6104 | CONDENSER |
| E-6105 | ECONOMIZER |
| D-6101 | OIL SEPARATOR |

EL01: Local Panel and junction boxes shall be numbered and displayed in a table with tags.

Vendor Shall confirm:
Gasket contact surface finish for raised or flat faces Flanges, Blind Flanges, Spades, and Spectacle Blinds, shall be finished in accordance with ASME B16.5, concentric or spiral serrated (125-250 µin. AARH) and for RJ flanges as per 63 µin. AARH.

EL02: All earth lugs shall be clearly identified. Moreover, an earth bar shall be installed on the skid, and all equipment earth conductors shall be connected to it.



RIGHT VIEW

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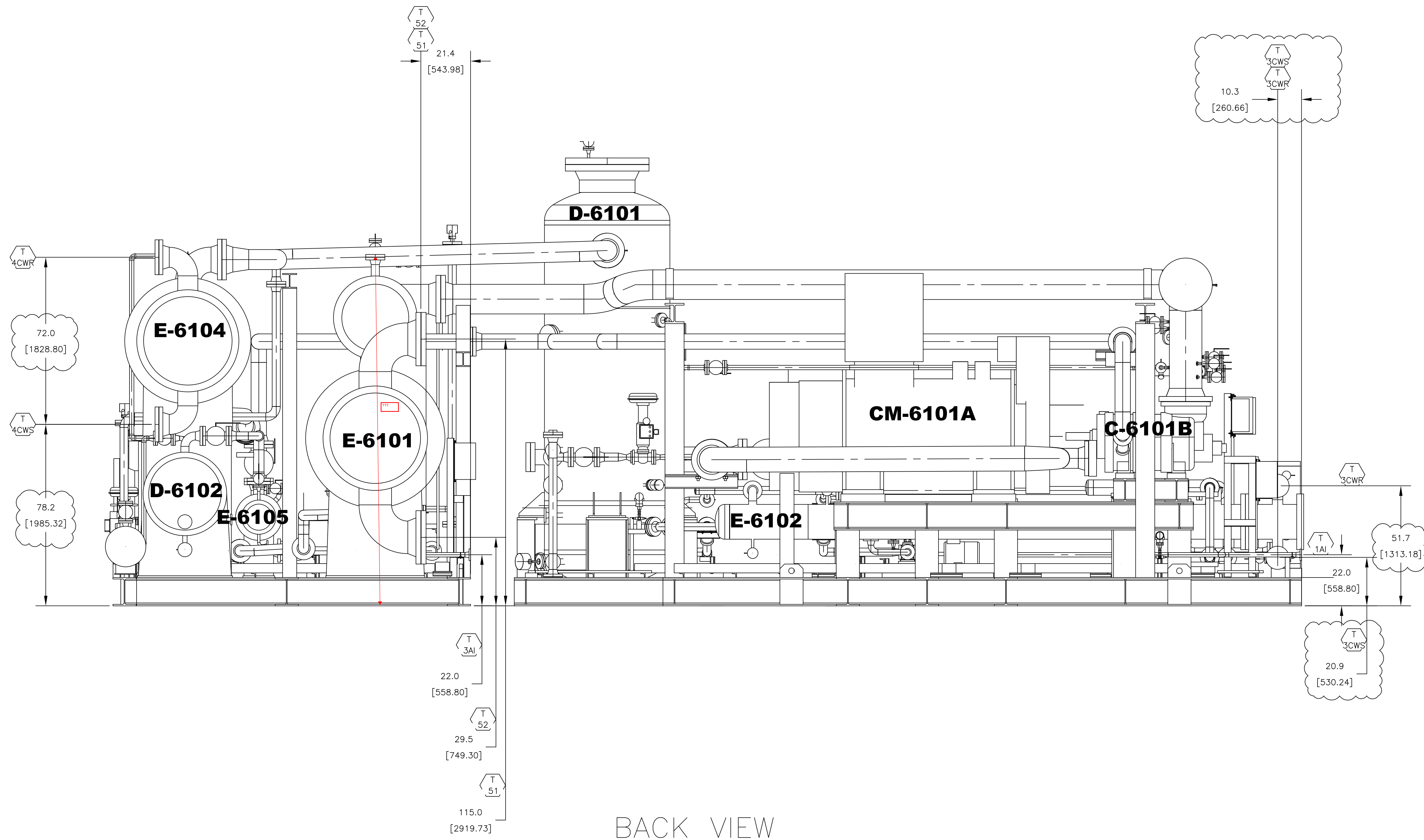
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Gachasan Polymer Industries Company
HDPE Plant

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BACK VIEW

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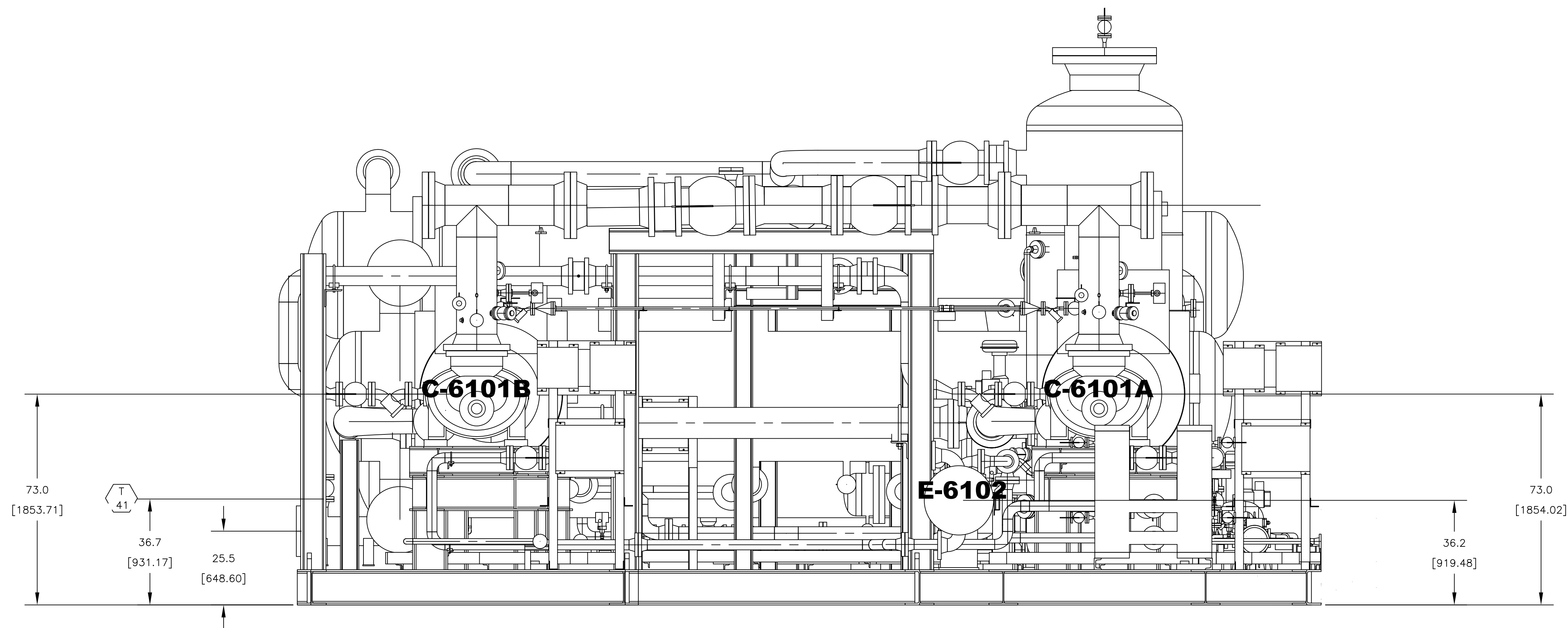
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Gachasan Plymmer Industries Company
HDPE Plant



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LEFT VIEW

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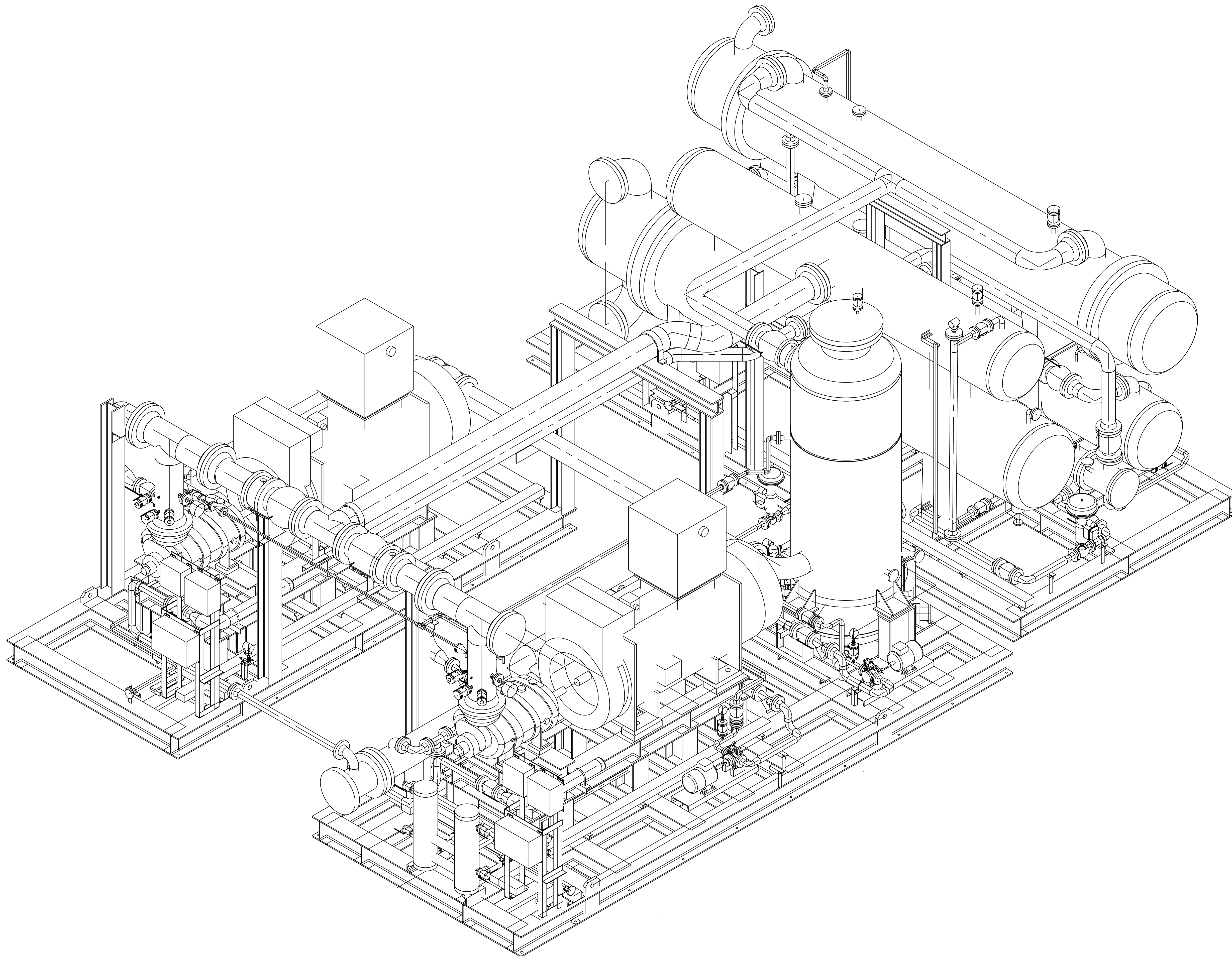
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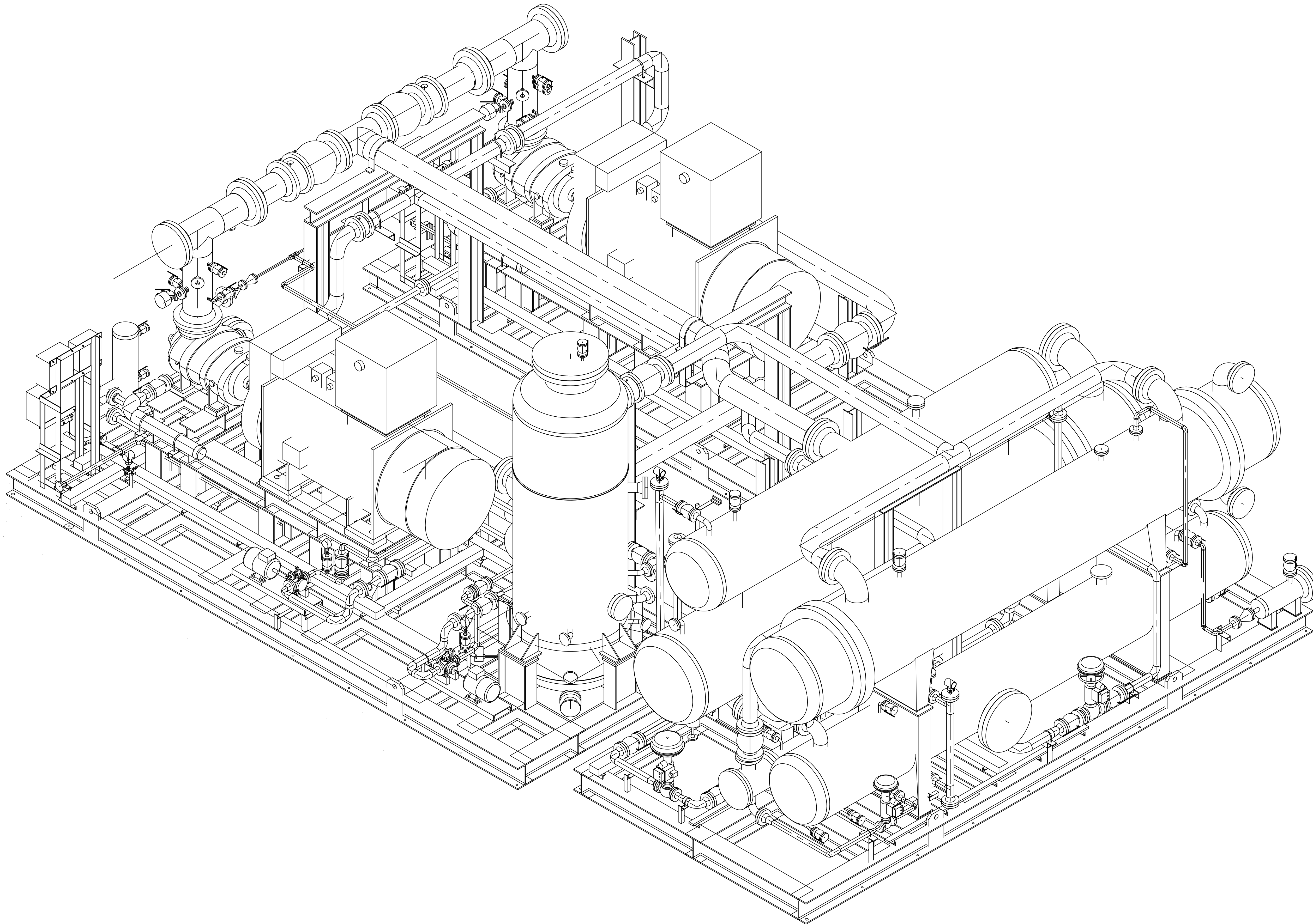
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| VD-GPIC-MA-3029-3029-0062 | 01 | 8 OF | A1 |



Code1 No Comment/ Approved
(Applicable Only for "FOR REVIEW" and "For Approval" Documents) No comment and the document are released for Manufacturing

Code2 No Comment / Approved with Note(s)
Vendor/Sub-Contractor shall correct, revise and resubmit the document. The document is released for Manufacturing if changes incorporated.

Code3 Commented
Vendor/Sub-Contractor shall correct, revise and resubmit the document by the date specified. The document shall be revised under the Status of "R: Revised Issue". All corrected documents shall be resubmitted before starting the Manufacturing Process

Code4 Not Accepted (Rejected)
Vendor/Sub-Contractor shall re-work/re-design/re-specify the contents of the document according to the comments/reasons for rejection. All corrected documents shall be resubmitted before starting the manufacturing. Vendor Sub-Contractor shall not proceed with subsequent work of Material Supply or Manufacturing until receiving Code1/Code2 or No Code from PURCHASER. Vendor/Sub-Contractor shall resubmit the document with the same revision within 6 working days after receiving comments

No Code No Code
(Only for "For Information" Documents and "As Built DWGs") Document has been submitted for PURCHASER'S information (I). Consistency, completeness and correctness of document content is in Vendor/Sub-Contractor's responsibility.

The above checking result by EIED shall in no way relieve Vendor of any liability, obligation and responsibility out of the purchase order and the mutual agreement in writing

EIED

DATE :
DEPT :
Signature :

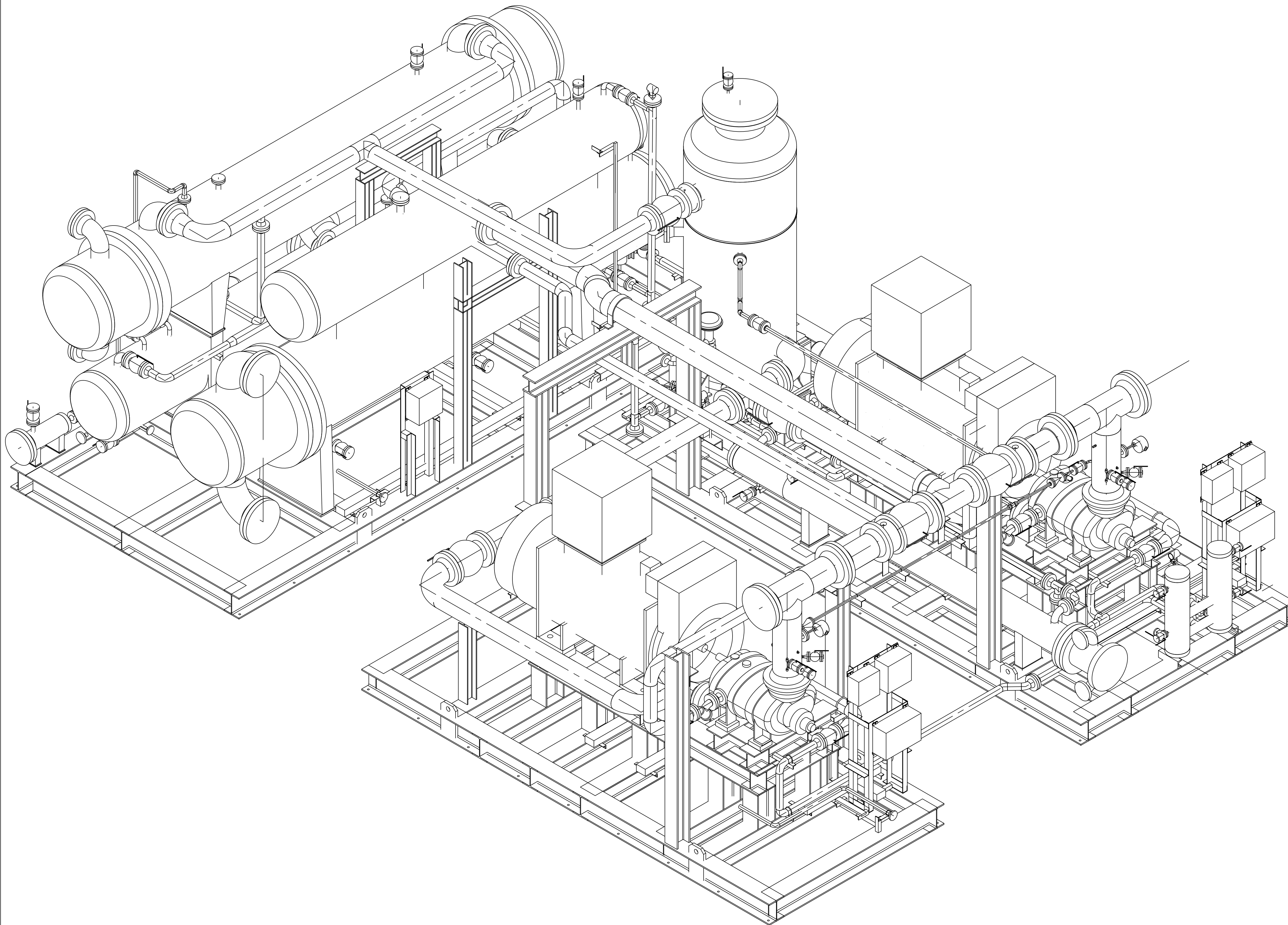
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| 01 | 16.09.202 | IFR | FA | IM | OG |
| 00 | 28.06.202 | IFR | FA | IM | OG |
| REV. | DATE (DD.MM.YY) | Purpose of Issue | Prepared | Checked | Approved |

| | | | |
|--------------------------------|--|--|--|
| | | Gachasan Plymter Industries Company | |
| | | HDPE Plant | |
| PO No.: GPIC-PT-MA-PO-000-3029 | | SCALE: 1/2"=1' | |





DRAWING TITLE:
General Arrangement Drawing (2D) (*Tie-In Points, Skid Dimensions & Orientation, Including Instrument, Junction Box and Local Panel Location Layout & Instrument Cable routing.) for Refrigerator Package

| | | | |
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| DRAWING NO. | REV. | SHEET NO. | SIZE |
| VD-GPIC-MA-3029-3029-0062 | 01 | 9 OF | A1 |



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|--|--|----|----|----|----|
| Code1 | <input type="checkbox"/> No Comment / Approved (Applicable Only for "FOR REVIEW" and "For Approval" Documents) No comment and the document are released for Manufacturing | | | | |
| Code2 | <input type="checkbox"/> No Comment / Approved with Note(s) Vendor/Sub-Contractor shall correct, revise and resubmit the document. The document is released for Manufacturing if changes incorporated. | | | | |
| Code3 | <input type="checkbox"/> Commented Vendor/Sub-Contractor shall correct, revise and resubmit the document by the date specified. The document shall be revised under the Status of "R: Revised Issue". All corrected documents shall be resubmitted before starting the Manufacturing Process | | | | |
| Code4 | <input type="checkbox"/> Not Accepted (Rejected) Vendor/Sub-Contractor shall re-work/re-design/re-specify the contents of the document according to the comments/reasons for rejection. All corrected documents shall be resubmitted before starting the manufacturing. Vendor Sub-Contractor shall not proceed with subsequent work of Material Supply or Manufacturing until receiving Code1/Code2 or No Code from PURCHASER. Vendor/Sub-Contractor shall resubmit the document with the same revision within 6 working days after receiving comments | | | | |
| No Code | <input type="checkbox"/> No Code (Only for "For Information" Documents and "As Built DWGs") Document has been submitted for PURCHASER'S information (I). Consistency, completeness and correctness of document content is in Vendor/Sub-Contractor's responsibility. | | | | |
| The above checking result by EIED shall in no way relieve Vendor of any liability, obligation and responsibility out of the purchase order and the mutual agreement in writing | | | | | |
|  DATE : DEPT : Signature : | | | | | |
| CV | PI | EL | IN | ME | MA |
| ST | BU | FR | SA | HV | TL |

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|------|--------------------|---------------------|----------|---------|----------|
| 01 | 16.09.202 | IFR | FA | IM | OG |
| 00 | 28.06.202 | IFR | FA | IM | OG |
| REV. | DATE (dd.MM.YY) | Purpose of Issue | Prepared | Checked | Approved |

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|---|--|---|
|  Gachsaran Polymer Industries Company |  Gachsaran Polymer Industries Company HDPE Plant |  EIED  RHINE |
| PO No.: GPIC-PT-MA-PO-000-3029 | | SCALE: 1/2":1' |

DRAWING TITLE:
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| DRAWING NO. | REV. | SHEET NO. | SIZE |
| VD-GPIC-MA-3029-3029-0062 | 01 | 10 OF | A1 |