








 Gachsaran Polymer Industries Company	Gachsaran Polymer Industries Company HDPE Plant		
	General Arrangement Drawing (2D) (*Tie-In Points , Skid Dimensions & Orientation, Including Instrument, Junction Box and Local Panel Location Layout & Instrument Cable routing.) for Refrigerator Package	 	
PO No.: GPIC-PT-MA-PO-000-3029	Document Number: VD-GPIC-MA-3029-3029-0062	Rev. 01	Page 1 of 10

General Arrangement Drawing (2D) (*Tie-In Points , Skid Dimensions & Orientation, Including Instrument, Junction Box and Local Panel Location Layout & Instrument Cable routing.) for Refrigerator Package

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 Energy Industries Engineering & Design co.	Date: Oct.04, 2025 Dept.: MA Signature: F.Hamooni

01	16-Sep-25	IFR	A.M	A.M	F.T
00	28-Jun-25	IFR	A.M	A.M	F.T
Rev.	DATE	PURPOSE OF ISSUE	PREPARED	CHECKED	APPROVED

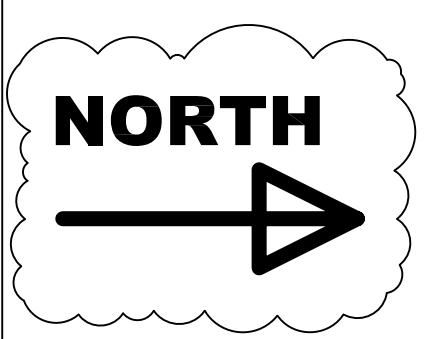
  Gachsaran Polymer Industries Company	Gachsaran Polymer Industries Company HDPE Plant		
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Vendor Reply

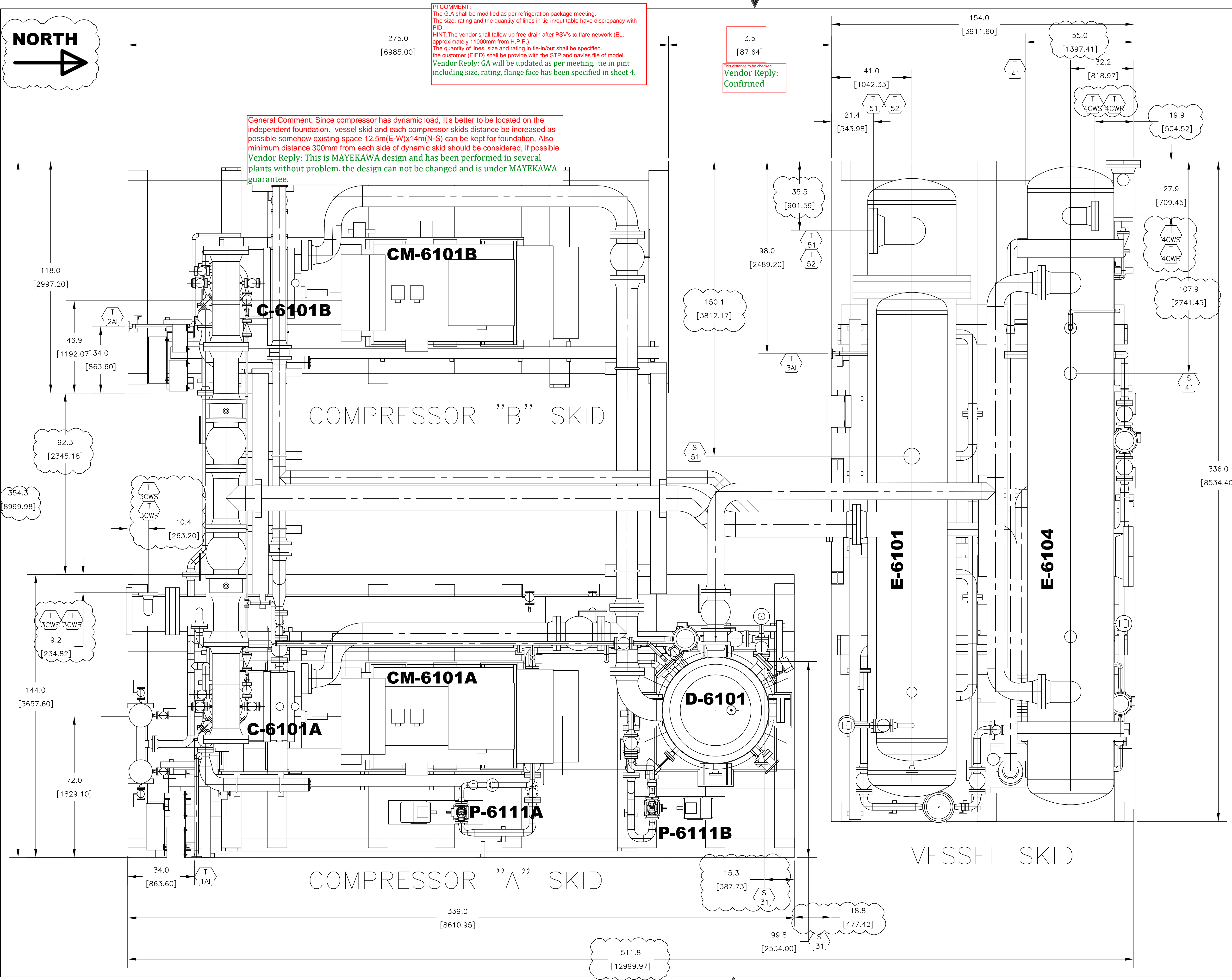
- 1- Vendor will add a note to refer to the appropriate document for the nozzle loads.
 -Owner reply: Vendor shall specify the "Allowable nozzle loads" table for tie-in points at this document.
- 2- Isometric of for interconnecting piping between skids will be provided.
 - For skid anchor bolt selection and design, please refer to document "Skid Foundation Plan (Foundation Loading Data)".
 -Owner reply: Fixed(semi-anchor) pipe supports shall be considered close to the tie-in connections with EIED.
- 3- Stress Analysis will not be provided. MAYEKAWA is full responsible of package design.
 -Owner reply: Stress Analysis Report including Caesar II native files for critical pipes inside package shall be provided by vendor.
- 4- Expansion joints is not required.
 -Owner reply: Noted.

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PI COMMENT:
 The G.A shall be modified as per refrigeration package meeting.
 The size, rating and the quantity of lines in tie-in/out table have discrepancy with PID.
HINT: The vendor shall follow up free drain after PSV's to flare network (EL. approximately 1100mm from H.P.P.)
 The quantity, lines, size and rating in tie-in/out shall be specified.
 The customer (EIED) shall provide with the STP and navies file of model.
Vendor Reply: GA will be updated as per meeting, tie in pint including size, rating, flange face has been specified in sheet 4.

General Comment: Since compressor has dynamic load, it's better to be located on the independent foundation. vessel skid and each compressor skids distance be increased as possible somehow existing space 12.5m(E-W)x14m(N-S) can be kept for foundation, Also minimum distance 300mm from each side of dynamic skid should be considered, if possible
Vendor Reply: This is MAYEKAWA design and has been performed in several plants without problem. the design can not be changed and is under MAYEKAWA guarantee.



- NOTES:
- FOR OPERATING AND DRY WEIGHTS, REFER TO VD-GPIC-MA-3029-3029-0071.
 - FOR CENTER OF GRAVITY REFER TO VD-GPIC-MA-3029-3029-0071.
 - FOR DYNAMIC AND STATIC LOADS, REFER TO VD-GPIC-MA-3029-3029-0071.
 - FOR FOUNDATION DETAIL DRAWING, REFER TO VD-GPIC-MA-3029-3029-0071.
 - FOR LIFTING DETAILS, REFER TO VD-GPIC-MA-3029-3029-0062.
 - FOR SKID INSTALLATION REFER TO INSTRUCTION AND OPERATIONAL MANUAL VD-GPIC-MA-3029-3029-0008.
 - DIMENSIONS ARE IN INCHES AND MM IN PARENTHESIS.
 - ANCHOR HOLES TOLERANCES ± 0.13 in (± 3.2 mm).
 - BEAM LOCATION TOLERANCES: ± 0.13 in (± 3.2 mm).
 - NON-SKID GRATING UNDER MAINTENANCE AREA IS NOT INCLUDED.
 - SKID FLATNESS SHALL BE 0.0625" (1.6 mm).
 - SURFACE PREPARATION SHALL BE PER PROJECT PAINTING SPECIFICATION.
 - ANCHOR BOLT HOLES SHALL BE WITHIN THE SAME XY AND XZ PLANES WITHIN ± 0.13 in (± 3.2 mm).
 - COMPRESSOR SKIDS SHALL BE GROUTED. GROUT SPECIFICATION AND SELECTION BY OTHER AND SHALL BE SUITABLE TO PAINTING APPLICATION.
 - FOR PIPE NOZZLE LOADS REFER TO DOCUMENT NUMBER VD-GPIC-MA-3029-3029-0062-G

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00	28.06.2025	IFR	FA	IM	OG
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GPI Gachasan Polymer Industries Company

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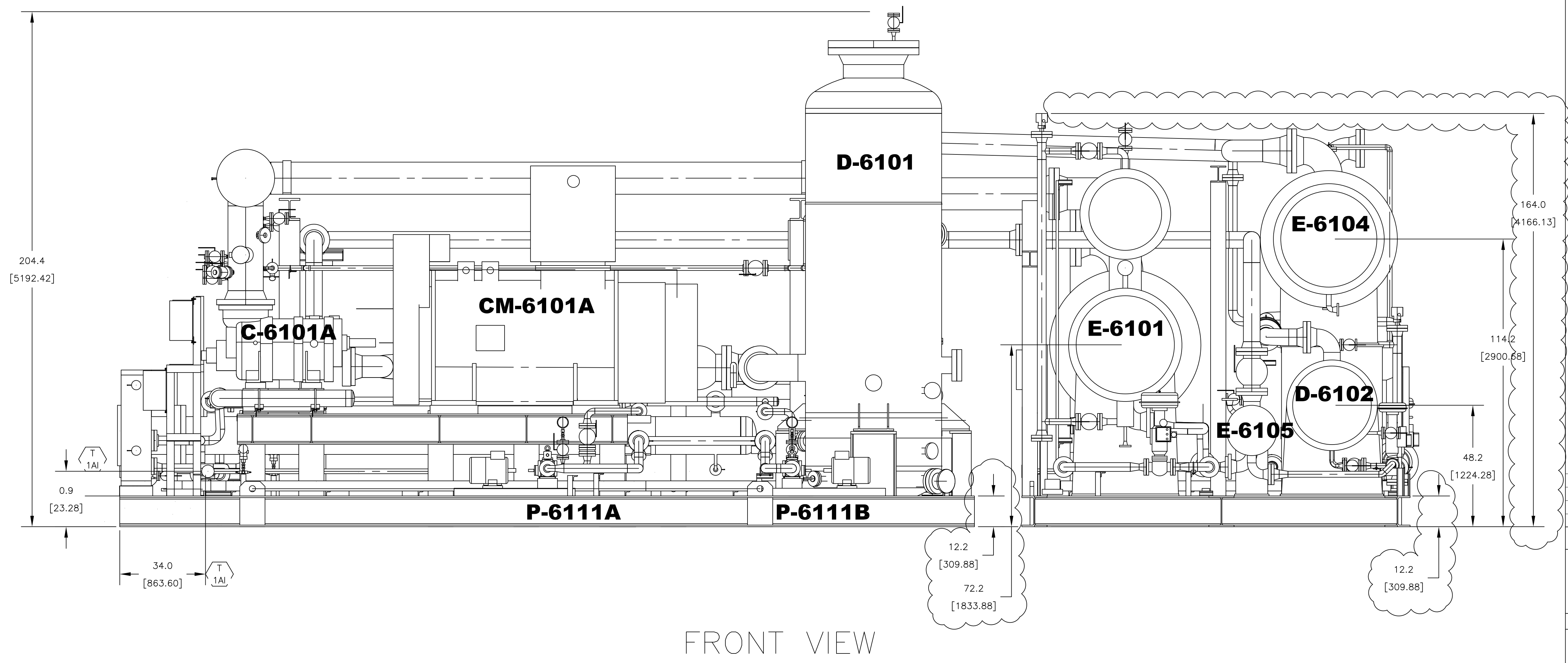
Gachasan Plyomer Industries Company
HDPE Plant

PO No.: GPIC-PT-MA-PO-00-3029

DRAWING TITLE:
 General Arrangement Drawing (2D) (Tie-In Points, Skid Dimensions & Orientation, Including Instrument Junction Box and Local Panel Location Layout & Instrument Cable routing.) for Refrigerator Package

SCALE: 1/2"=1'

DRAWING NO.	REV.	SHEET NO.	SIZE
VD-GPIC-MA-3029-3029-0062	01	3 OF	A1



FRONT VIEW

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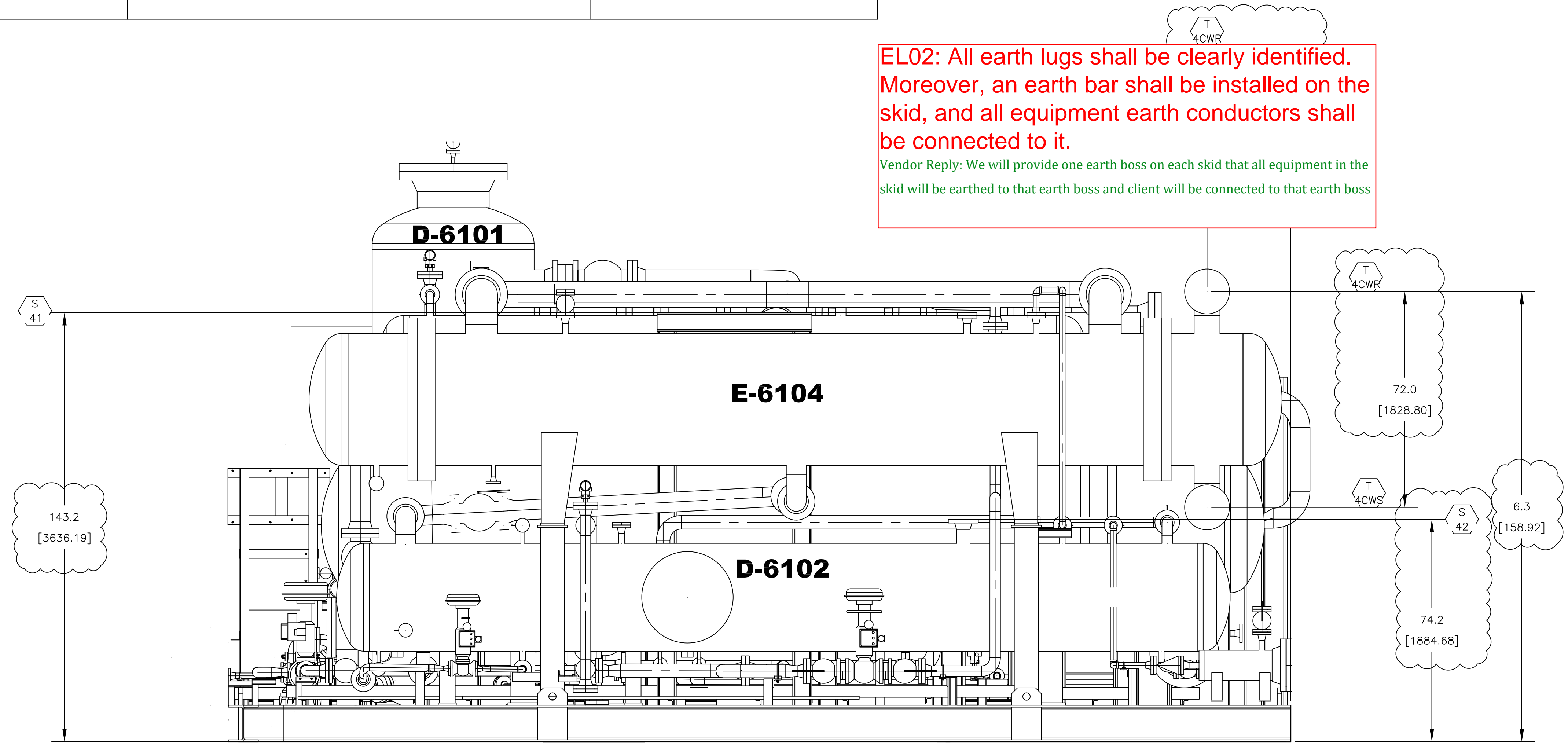
CONNECTION LIST			
NO.	LOCATION	DESCRIPTION	SIZE
T-1AI	COMPRESSOR SKID-A	INSTRUMENT AIR SUPPLY	1"-150 ANSI RF
T-2AI	COMPRESSOR SKID-B	INSTRUMENT AIR SUPPLY	1"-150 ANSI RF
T-4AI	VESSEL SKID	INSTRUMENT AIR SUPPLY	1"-150 ANSI RF
T-3CWS	COMPRESSOR SKID-A	OIL COOLER COOLING WATER SUPPLY	4"-300 ANSI RF
T-3CWR	COMPRESSOR SKID-A	OIL COOLER COOLING WATER RETURN	4"-300 ANSI RF
T-4CWS	VESSEL SKID	OIL COOLER COOLING WATER SUPPLY	8"-300 ANSI RF
T-4CWR	VESSEL SKID	OIL COOLER COOLING WATER RETURN	8"-300 ANSI RF
T-41	VESSEL SKID	FILTER/DRYER INLET	1-1/2"-300 ANSI RF
T-51	VESSEL SKID	CHILLER PROCESS INLET	14"-300 ANSI RF
T-52	VESSEL SKID	CHILLER PROCESS OUTLET	14"-300 ANSI RF
S-31	COMPRESSOR SKID-A	OIL SEPARATOR PRESSURE SAFETY	4"-300 ANSI RF
S-41	VESSEL SKID	CONDENSER PRESSURE SAFETY	3"-300 ANSI RF
S-42	VESSEL SKID	RECEIVER PRESSURE SAFETY	4"-300 ANSI RF
S-43	VESSEL SKID	ECONOMIZER PRESSURE SAFETY-SHELL	1-1/2"-300 ANSI RF
S-44	VESSEL SKID	ECONOMIZER PRESSURE SAFETY-TUBE	1-1/2"-300 ANSI RF
S-51	VESSEL SKID	CHILLER PRESSURE SAFETY	3"-300 ANSI RF

EQUIPMENT TAG NUMBER	
TAG NO.	DESCRIPTION
C-6101A	COMPRESSOR
C-6101B	COMPRESSOR
CM-6101A	COMPRESSOR MOTOR
CM-6101B	COMPRESSOR MOTOR
E-6101	CHILLER
E-6102	OIL COOLER
E-6104	CONDENSER
E-6105	ECONOMIZER
D-6101	OIL SEPARATOR

EL01: Local Panel and junction boxes shall be numbered and displayed in a table with tags.
 Vendor Reply: Noted. JB's and LCP's TAG number will be added to the table

Vendor Shall confirm:
 Gasket contact surface finish for raised or flat faces Flanges, Blind Flanges, Spades, and Spectacle Blinds, shall be finished in accordance with ASME B16.5, concentric or spiral serrated (125-250 µin. AARH) and for RJ flanges as per 63 µin. AARH.
 Vendor Reply: Confirmed

EL02: All earth lugs shall be clearly identified. Moreover, an earth bar shall be installed on the skid, and all equipment earth conductors shall be connected to it.
 Vendor Reply: We will provide one earth boss on each skid that all equipment in the skid will be earthed to that earth boss and client will be connected to that earth boss



RIGHT VIEW

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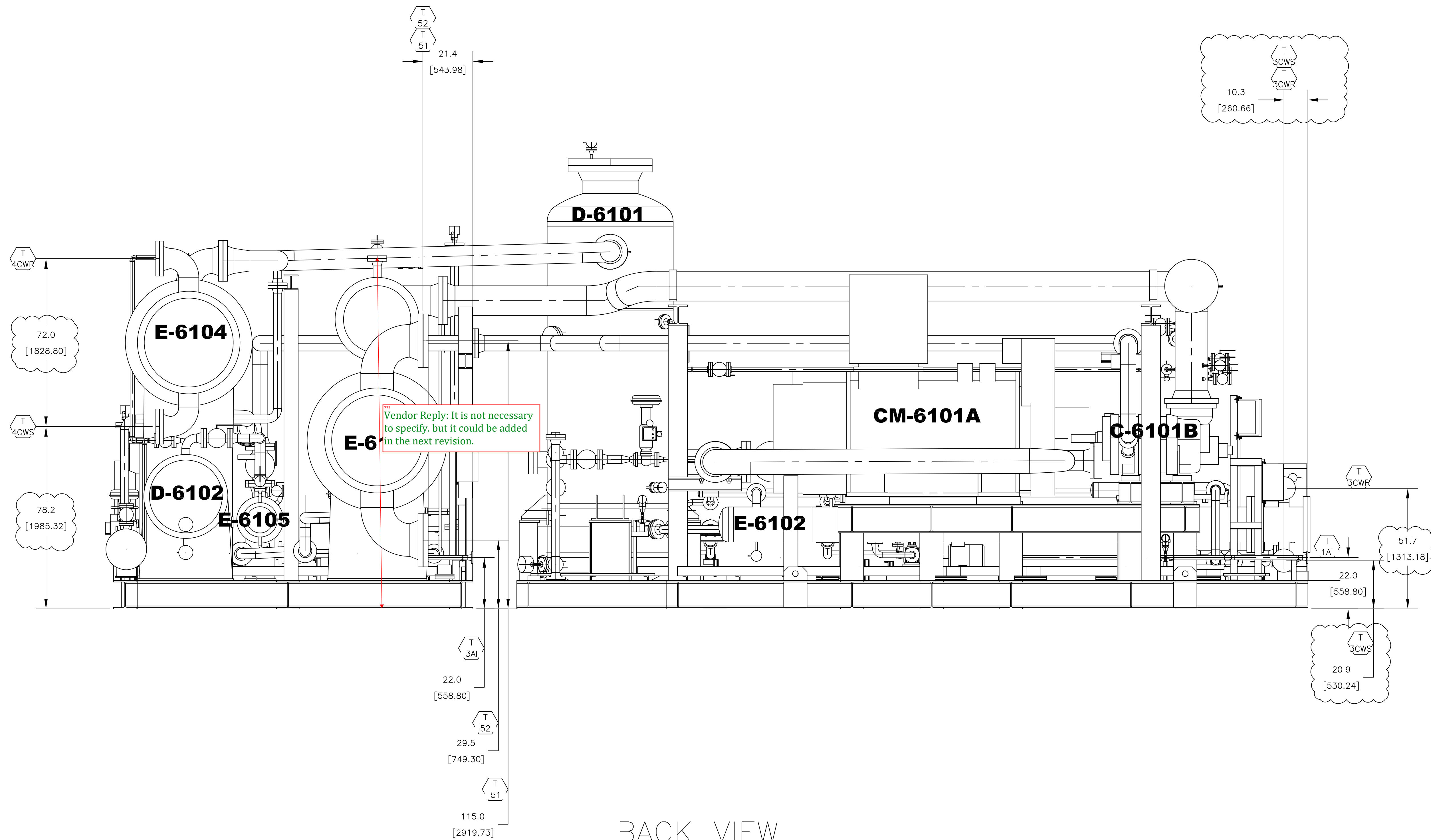
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PO No.: GPIC-PT-MA-PO-000-3029 SCALE: 1/2":1'

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Vendor Reply: It is not necessary to specify, but it could be added in the next revision.

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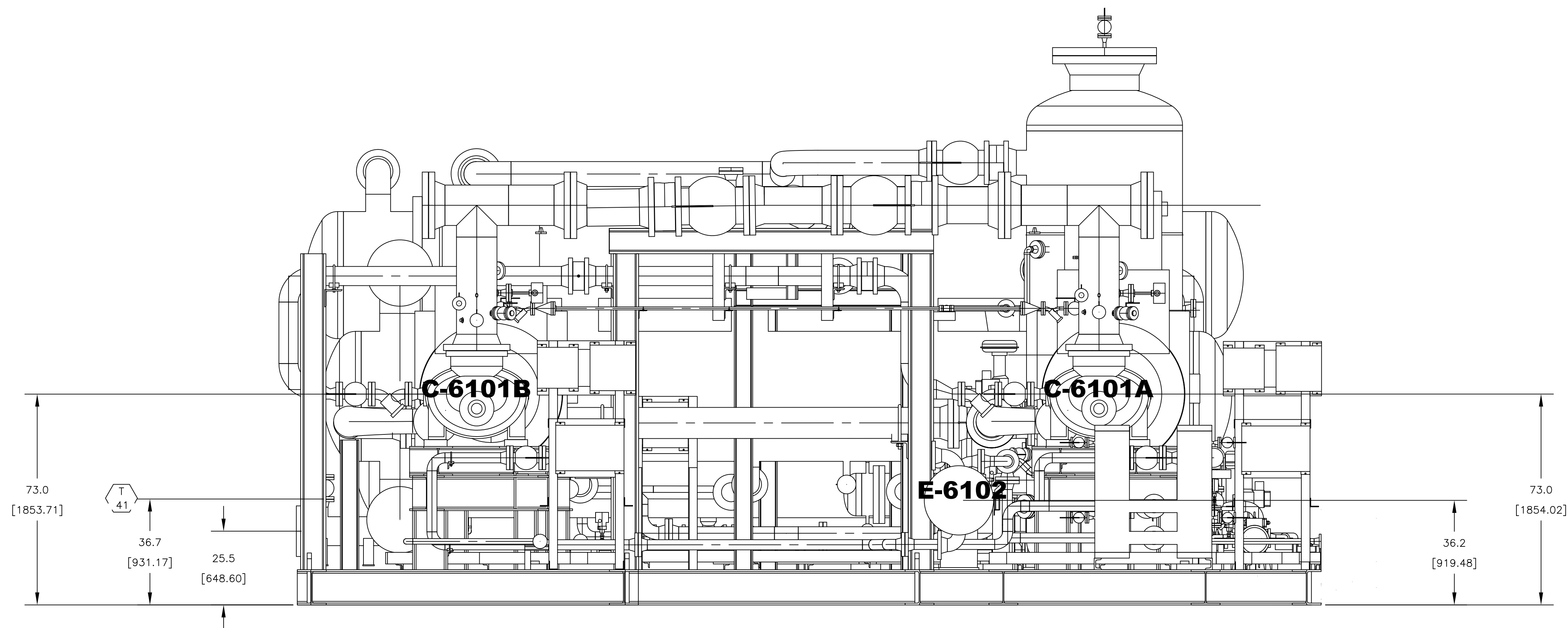
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BACK VIEW



LEFT VIEW

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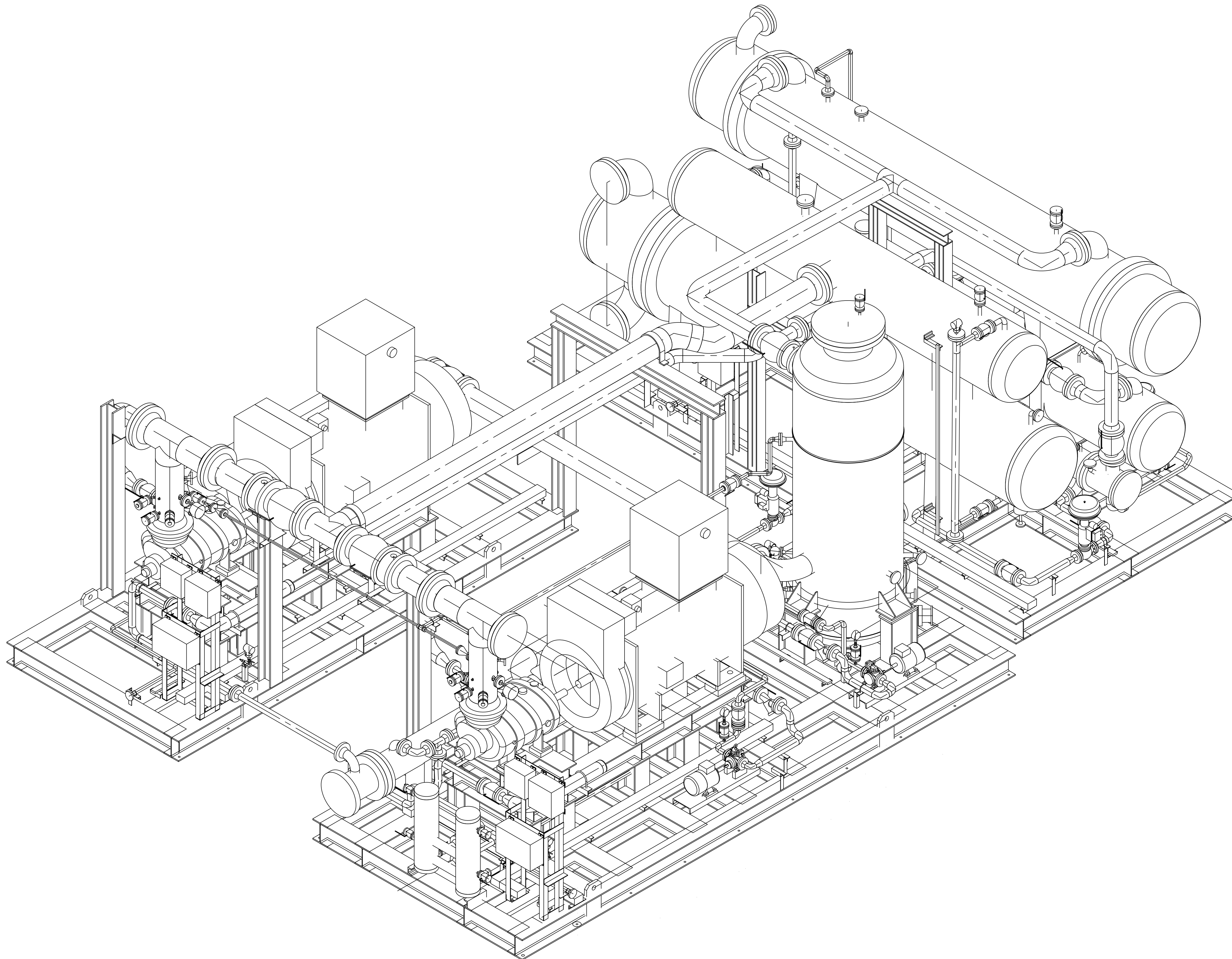
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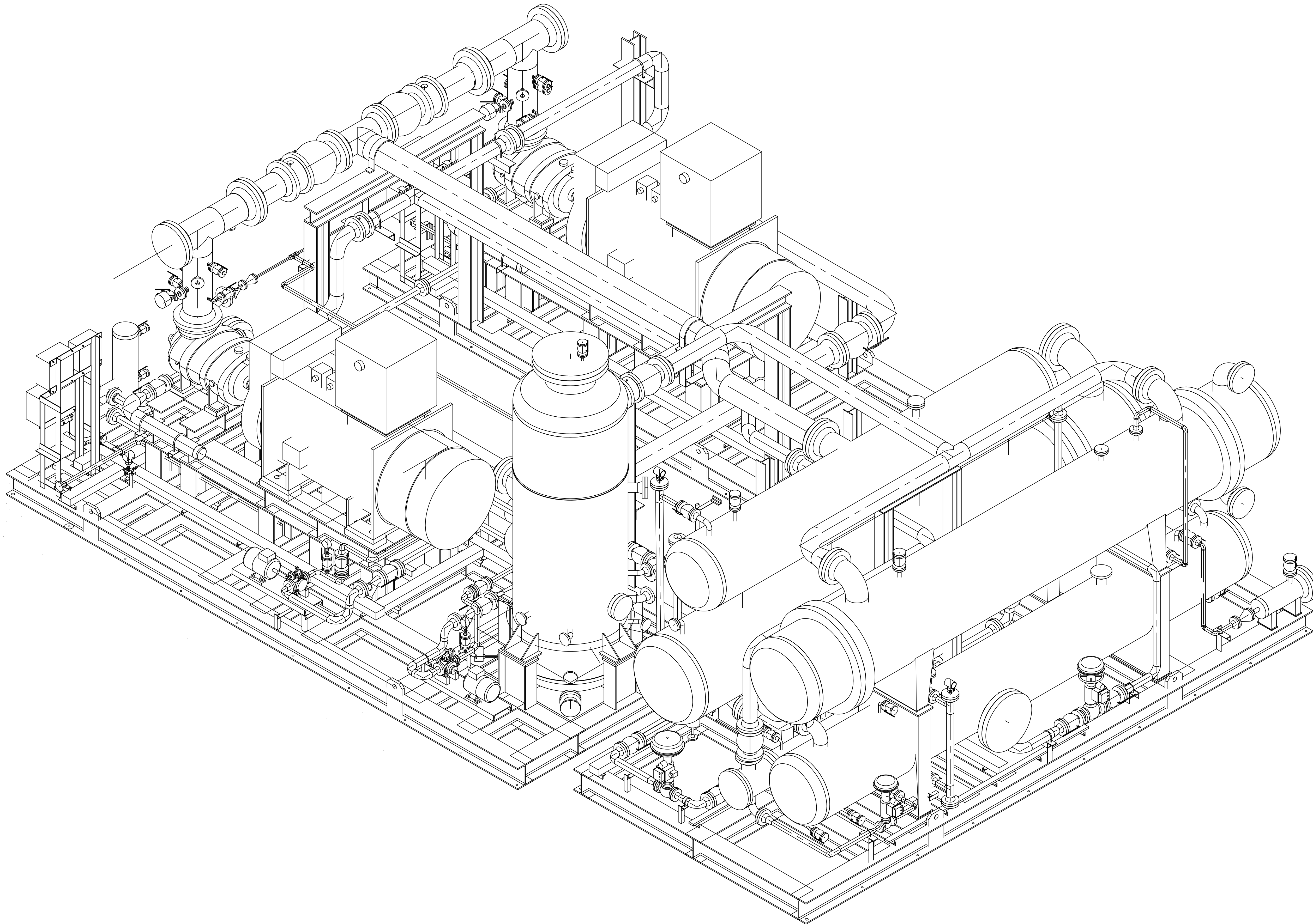
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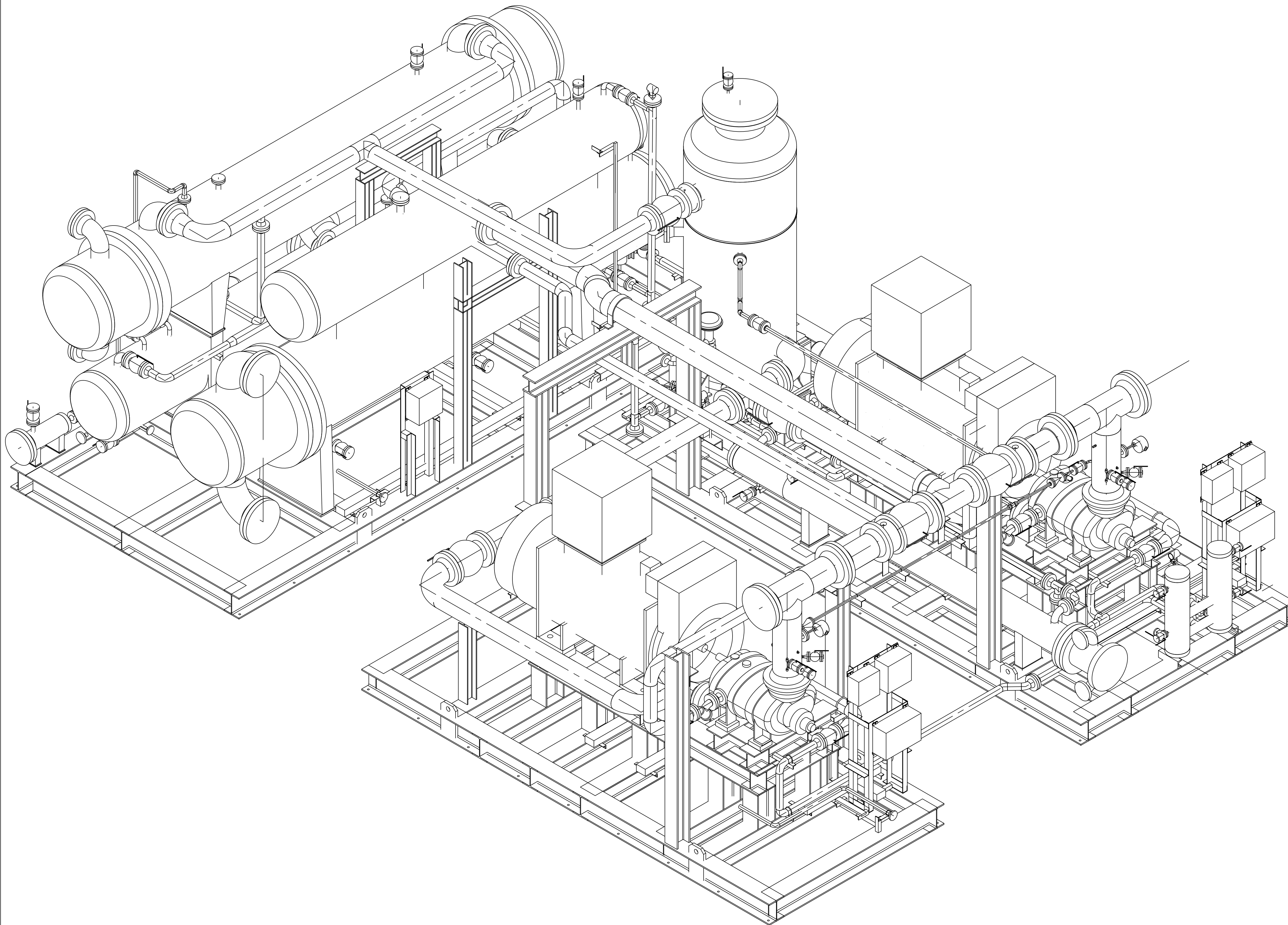
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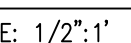
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Code4	<input type="checkbox"/> Not Accepted (Rejected) Vendor/Sub-Contractor shall re-work/re-design/re-specify the contents of the document according to the comments/reasons for rejection. All corrected documents shall be resubmitted before starting the manufacturing. Vendor/Sub-Contractor shall not proceed with subsequent work of Material Supply or Manufacturing until receiving Code1/Code2 or No Code from PURCHASER. Vendor/Sub-Contractor shall resubmit the document with the same revision within 6 working days after receiving comments				
No Code	<input type="checkbox"/> No Code (Only for "For Information" Documents and "As Built DWGs") Document has been submitted for PURCHASER's information (I). Consistency, completeness and correctness of document content is in Vendor/Sub-Contractor's responsibility.				
The above checking result by EIED shall in no way relieve Vendor of any liability, obligation and responsibility out of the purchase order and the mutual agreement in writing					
 DATE : DEPT : Signature :					
CV	PI	EL	IN	ME	MA
ST	BU	FR	SA	HV	TL

01	16.09.202	IFR	FA	IM	OG
00	28.06.202	IFR	FA	IM	OG
REV.	DATE (dd.MM.YY)	Purpose of Issue	Prepared	Checked	Approved

 Gachsaran Polymer Industries Company	 Gachsaran Polymer Industries Company HDPE Plant	 EIED  
PO No.: GPIC-PT-MA-PO-000-3029		SCALE: 1/2"=1'

DRAWING TITLE:
 General Arrangement Drawing (2D) (*Tie-In Points, Skid Dimensions & Orientation, Including Instrument, Junction Box and Local Panel Location Layout & Instrument Cable routing.) for Refrigerator Package

DRAWING NO.	REV.	SHEET NO.	SIZE
VD-GPIC-MA-3029-3029-0062	01	10 OF	A1