


 Gachsaran Polymer Industries Company PIDMCO	<b>Gachsaran Polymer Industries Company HDPE Plant</b>		
	<b>General Arrangement Drawing (2D) (*Tie-In Points , Skid Dimensions &amp; Orientation, Including Instrument, Junction Box and Local Panel Location Layout &amp; Instrument Cable routing.) for Refrigerator Package</b>	 	Rev. 03
PO No.: GPIC-PT-MA-PO-000-3029	Document Number: VD-GPIC-MA-3029-3029-0062		

## General Arrangement Drawing (2D) (\*Tie-In Points , Skid Dimensions & Orientation, Including Instrument, Junction Box and Local Panel Location Layout & Instrument Cable routing.) for Refrigerator Package

<b>Code1</b>	<input type="checkbox"/> <b>No Comment/ Approved</b> (Applicable Only for "FOR REVIEW" and "For Approval" Documents) No comment and the document are released for Manufacturing.
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### Vendor Reply:

1- Noted.

2- All tie-in points supports are indeed fixed supports. Please Refer to 3D Model.

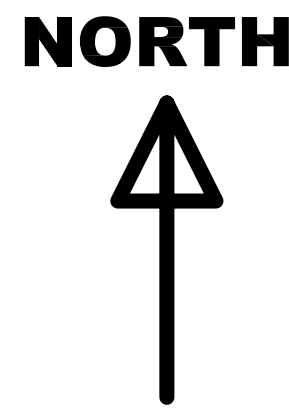
3- As we mentioned before PO and refer to TCL item PI-05 conclusion, MAYEKAWA will not provide stress analysis inside the package and the package design is in MAYEKAWA responsibility and guarantee. This procedure is not only for EIED but also for BP,SHELL, ARAMCO,EXXON Mobile,... in worldwide.

1- repeated comment: Vendor shall specify the "Allowable nozzle loads" table for tie-in points at this document.

2- repeated comment: Fixed(semi-anchor) **pipe supports** shall be considered close to the tie-in connections with EIED.

3- repeated comment: Stress Analysis Report including Caesar II native files for critical pipes inside package shall be provided by vendor.





PI COMMENT:  
 -The customer (EIED) shall provide with the STP and navies file of model.  
 -Since EIED has TI in/out with vendor in this points (S-42,43,44,T-4A) so their locations and distances from reference point shall be specified in views.  
 -Since the direct connection of some lines (Except T-51,T-52,T-4CWS,T-CWS,T-1A,T2A) that are in boundary skids may cause clashes with the lines inside the package, the TI in/out shall be specified in boundary skids.

Vendor Reply:  
 -STP file and Naviswork file is submitted.  
 -All relief valve connections are allocated in the GA.  
 -Per current design, all tie-in connections are clear and will not cause any clashes.  
 -All lines can be checked using the 3D Model submitted already.

**please specify the dimensions only in metric unit**

Vendor Reply: At this moment metric dimensions are not possible since the design is already made in ENGLISH units. However, metric dimensions are already included in the design. This is MAYEKAWA format in all projects.

Vendor Reply: Corrected.  
 The reference point is not clear.

Since compressor has dynamic load, It's better to be located on the independent foundation, to be increased 1000 mm (min)

Vendor Reply:  
 It is client responsibility design the foundation.  
 MAYEKAWA advise that Client could have single foundation under all skids. It depends on Client design.

NOTES:

- FOR OPERATING AND DRY WEIGHTS, REFER TO VD-GPIC-MA-3029-3029-0071
- FOR CENTER OF GRAVITY, REFER TO VD-GPIC-MA-3029-3029-0071
- FOR DYNAMIC AND STATIC LOADS, REFER TO VD-GPIC-MA-3029-3029-0071
- FOR FOUNDATION DETAIL DRAWING, REFER TO VD-GPIC-MA-3029-3029-0071
- FOR LIFTING DETAILS, REFER TO VD-GPIC-MA-3029-3029-0062
- FOR SKID INSTALLATION, REFER TO INSTRUCTION AND OPERATIONAL MANUAL VD-GPIC-MA-3029-3029-0008
- DIMENSIONS ARE IN INCHES AND MM IN PARENTHESIS.
- ANCHOR HOLES TOLERANCES  $\pm 0.13$  in ( $\pm 3.2$  mm).
- BEAM LOCATION TOLERANCES:  $\pm 0.13$  in ( $\pm 3.2$  mm).
- NON-SKID GRATING UNDER MAINTENANCE AREA IS NOT INCLUDED.
- SKID FLATNESS SHALL BE 0.0625" (1.6 mm).
- SURFACE PREPARATION SHALL BE PER PROJECT PAINTING SPECIFICATION.
- ANCHOR BOLT HOLES SHALL BE WITHIN THE SAME XY AND XZ PLANES WITHIN  $\pm 0.13$  in ( $\pm 3.2$  mm).
- COMPRESSOR SKIDS SHALL BE GROUTED. GROUT SPECIFICATION AND SELECTION BY OTHER AND SHALL BE SUITABLE TO PAINTING APPLICATION.
- FOR PIPE NOZZLE LOADS REFER TO DOCUMENT NUMBER VD-GPIC-MA-3029-3029-0062-G

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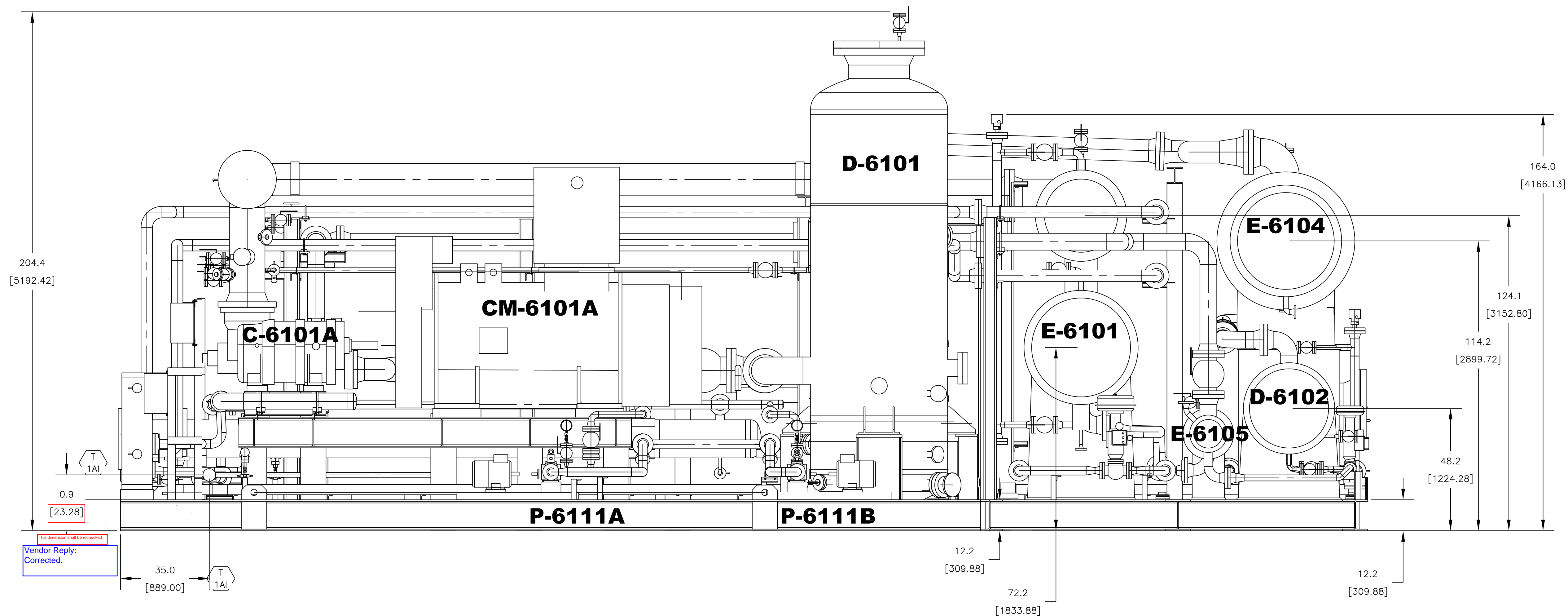
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DATE:	
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		<b>Gachsan Polymer Industries Company</b> <b>HDPE Plant</b>			
PO No.: GPIC-PT-MA-PO-000-3029		SCALE: 3/8":1'			
DRAWING TITLE: General Arrangement Drawing (2D) (*Tie-In Points, Skid Dimensions & Orientation, Including Instrument, Junction Box and Local Panel Location Layout & Instrument Cable routing.) for Refrinerator Packane					
DRAWING NO.	VD-GPIC-MA-3029-3029-0062	REV.	SHEET NO.	SIZE	
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FRONT VIEW

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**Gachasan Polymer Industries Company**  
**HDPE Plant**  
  


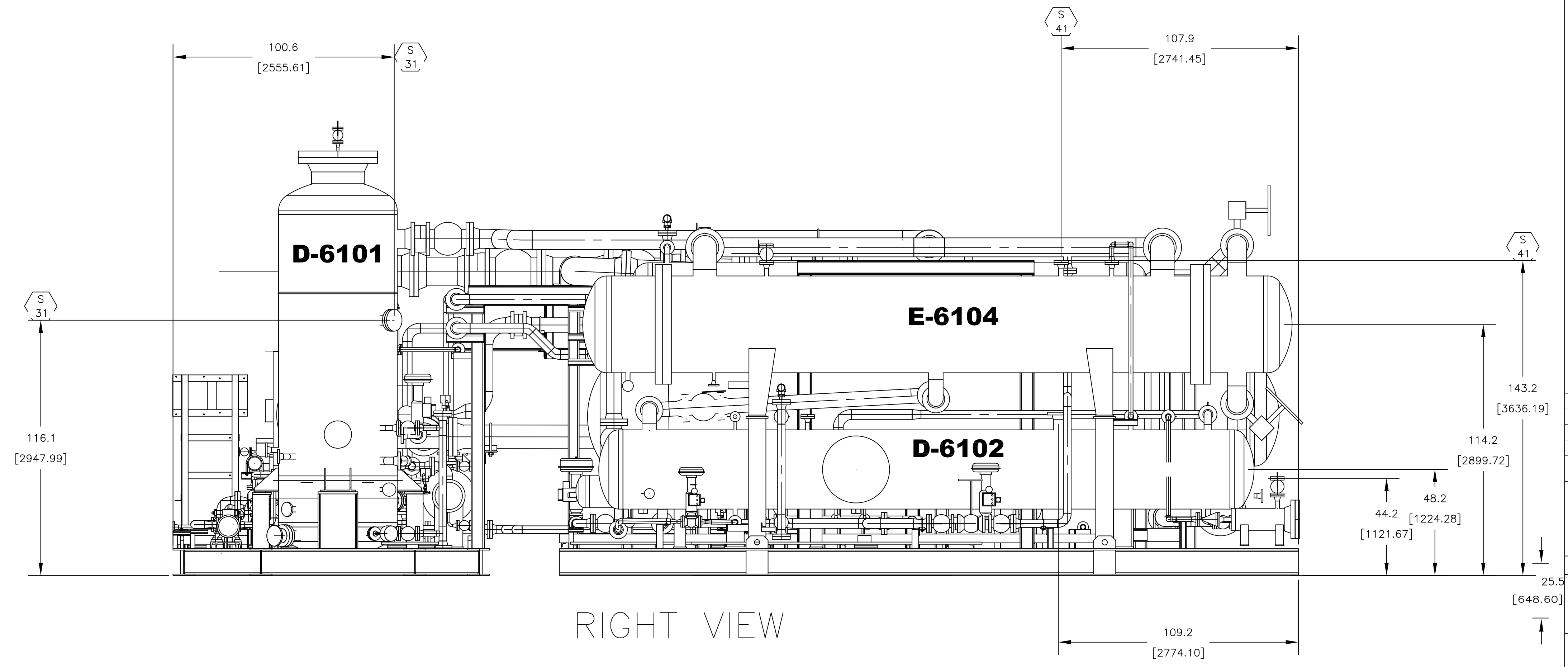
PO No.: GPIC-PT-MA-PO-000-3029 SCALE: 1/2":1'

DRAWING TITLE:  
General Arrangement Drawing (2D) (\*Tie-In Points, Skid Dimensions & Orientation, Including Instrument, Junction Box and Local Panel Location Layout & Instrument Cable routing.) for Refrigerator Package

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CONNECTION LIST			
NO.	LOCATION	DESCRIPTION	SIZE
T-1AI	COMPRESSOR SKID-A	INSTRUMENT AIR SUPPLY	1"-300 ANSI RF
T-2AI	COMPRESSOR SKID-B	INSTRUMENT AIR SUPPLY	1"-300 ANSI RF
T-4AI	VESSEL SKID	INSTRUMENT AIR SUPPLY	1"-300 ANSI RF
T-4CWS	VESSEL SKID	OIL COOLER COOLING WATER SUPPLY	8"-300 ANSI RF
T-4CWR	VESSEL SKID	OIL COOLER COOLING WATER RETURN	8"-300 ANSI RF
T-41	VESSEL SKID	FILTER/DRYER INLET	1-1/2"-300 ANSI RF
T-51	VESSEL SKID	CHILLER PROCESS INLET	14"-300 ANSI RF
T-52	VESSEL SKID	CHILLER PROCESS OUTLET	14"-300 ANSI RF
S-31	COMPRESSOR SKID-A	OIL SEPARATOR PRESSURE SAFETY	4"-300 ANSI RF
S-41	VESSEL SKID	CONDENSER PRESSURE SAFETY	3"-300 ANSI RF
S-42	VESSEL SKID	RECEIVER PRESSURE SAFETY	4"-300 ANSI RF
S-43	VESSEL SKID	ECONOMIZER PRESSURE SAFETY-SHELL	1-1/2"-300 ANSI RF
S-44	VESSEL SKID	ECONOMIZER PRESSURE SAFETY-TUBE	1-1/2"-300 ANSI RF
S-51	VESSEL SKID	CHILLER PRESSURE SAFETY	3"-300 ANSI RF

EQUIPMENT TAG NUMBER	
TAG NO.	DESCRIPTION
C-6101A	COMPRESSOR
C-6101B	COMPRESSOR
CM-6101A	COMPRESSOR MOTOR
CM-6101B	COMPRESSOR MOTOR
E-6101	CHILLER
E-6102	OIL COOLER
E-6104	CONDENSER
E-6105	ECONOMIZER
D-6101	OIL SEPARATOR
D-6102	RECEIVER
P-6111A/A	OIL PUMPS
PM-6111A/A	OIL PUMP MOTORS
F-6102	FILTER/DRYER
F-6101A/B	OIL FILTER



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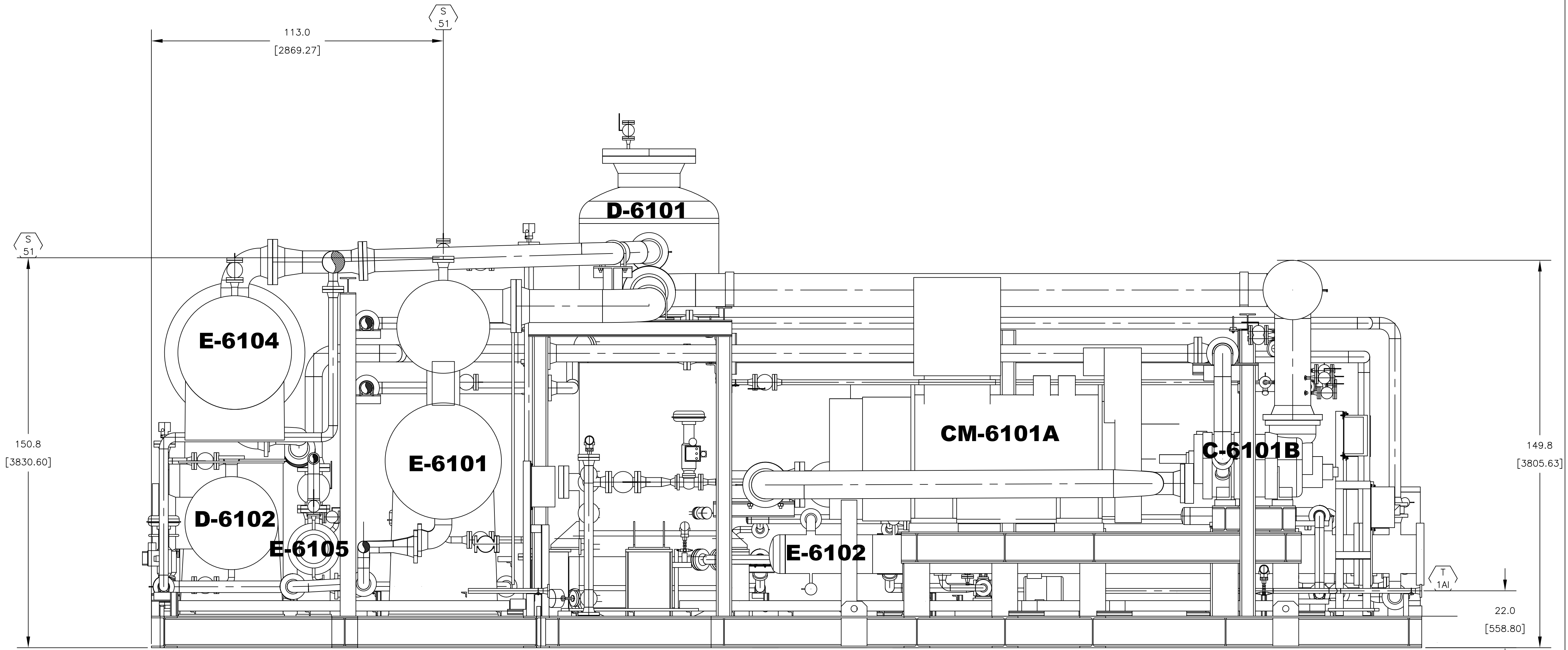
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PO No.: GPIC-PT-MA-PO-000-3029 SCALE: 1/2":1'

DRAWING TITLE: General Arrangement Drawing (2D) ("Tie-In Points , Skid Dimensions & Orientation, Including Instrument, Junction Box and Local Panel Location Layout & Instrument Cable routing.) for Refrinerator Packera

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BACK VIEW





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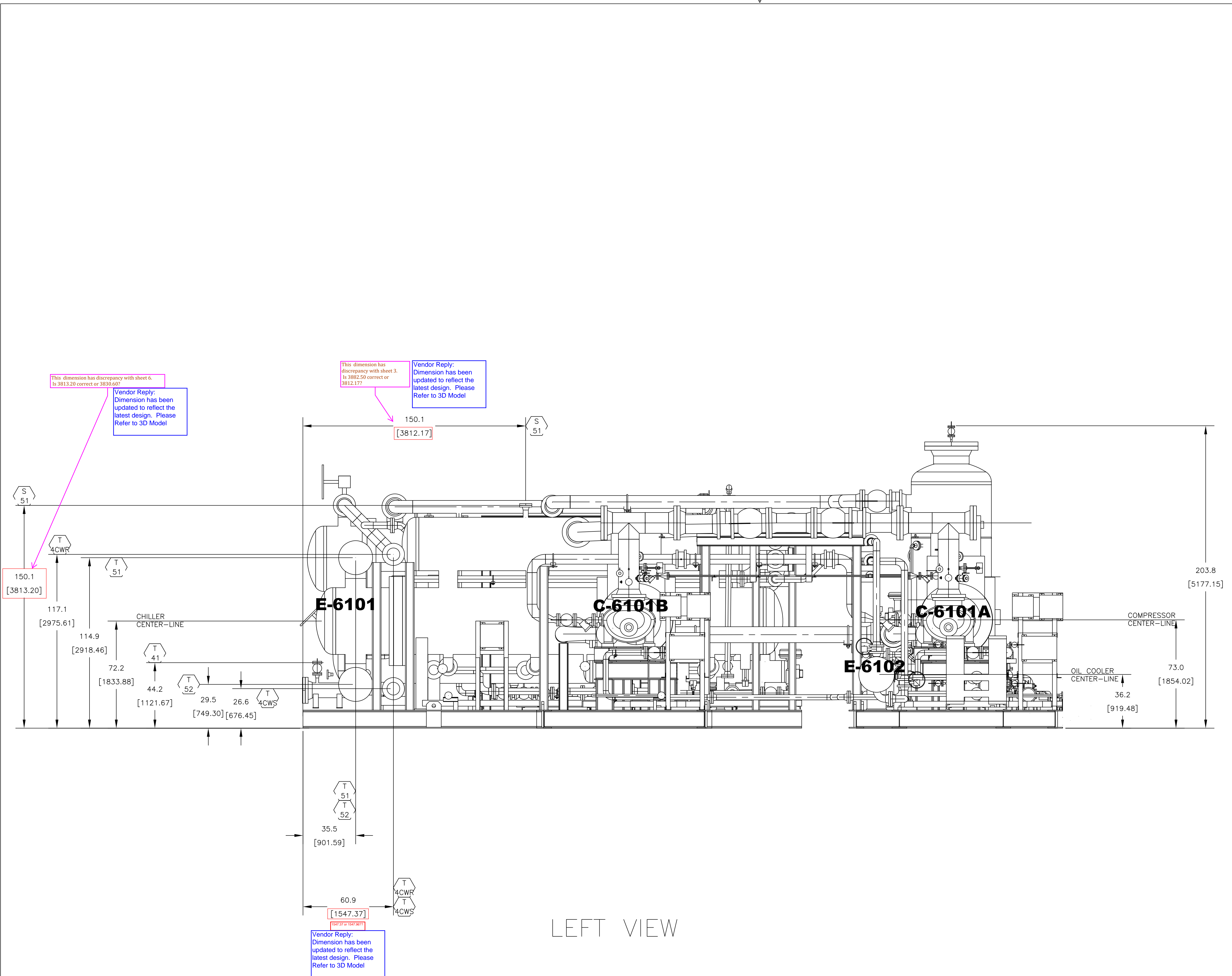
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**Gachasan Polymer Industries Company**  
**HDPE Plant**



PO No.: GPIC-PT-MA-PO-000-3029 SCALE: 1/2":1'



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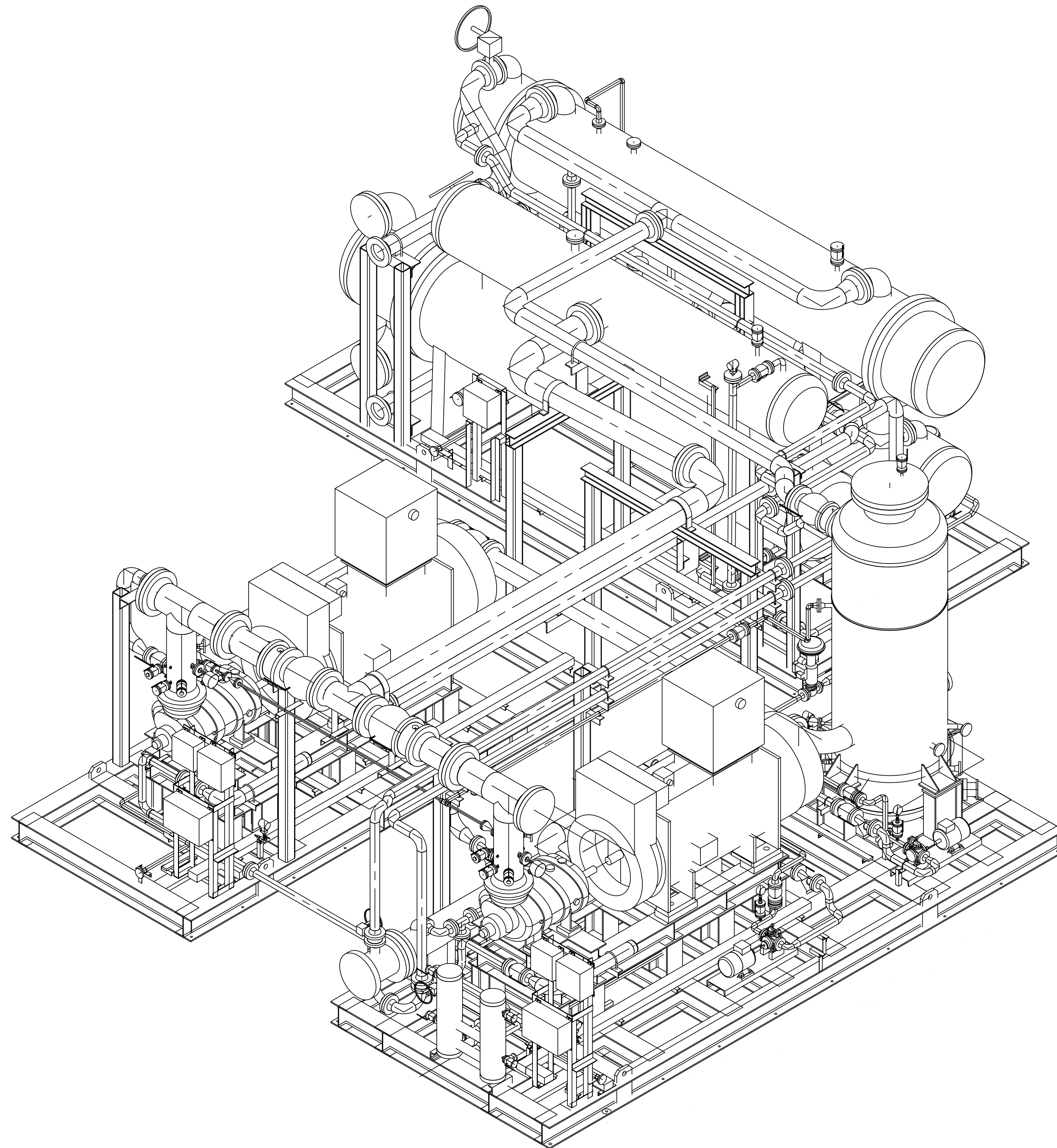


**Gachasan Plyomer Industries Company**  
**HDPE Plant**

PO No.: GPIC-PT-MA-PO-000-3029 SCALE: 3/8":1'

DRAWING TITLE:  
 General Arrangement Drawing (2D) ("Tie-In Points , Skid Dimensions & Orientation, Including Instrument, Junction Box and Local Panel Location Layout & Instrument Cable routing.) for Refrinator Parkane

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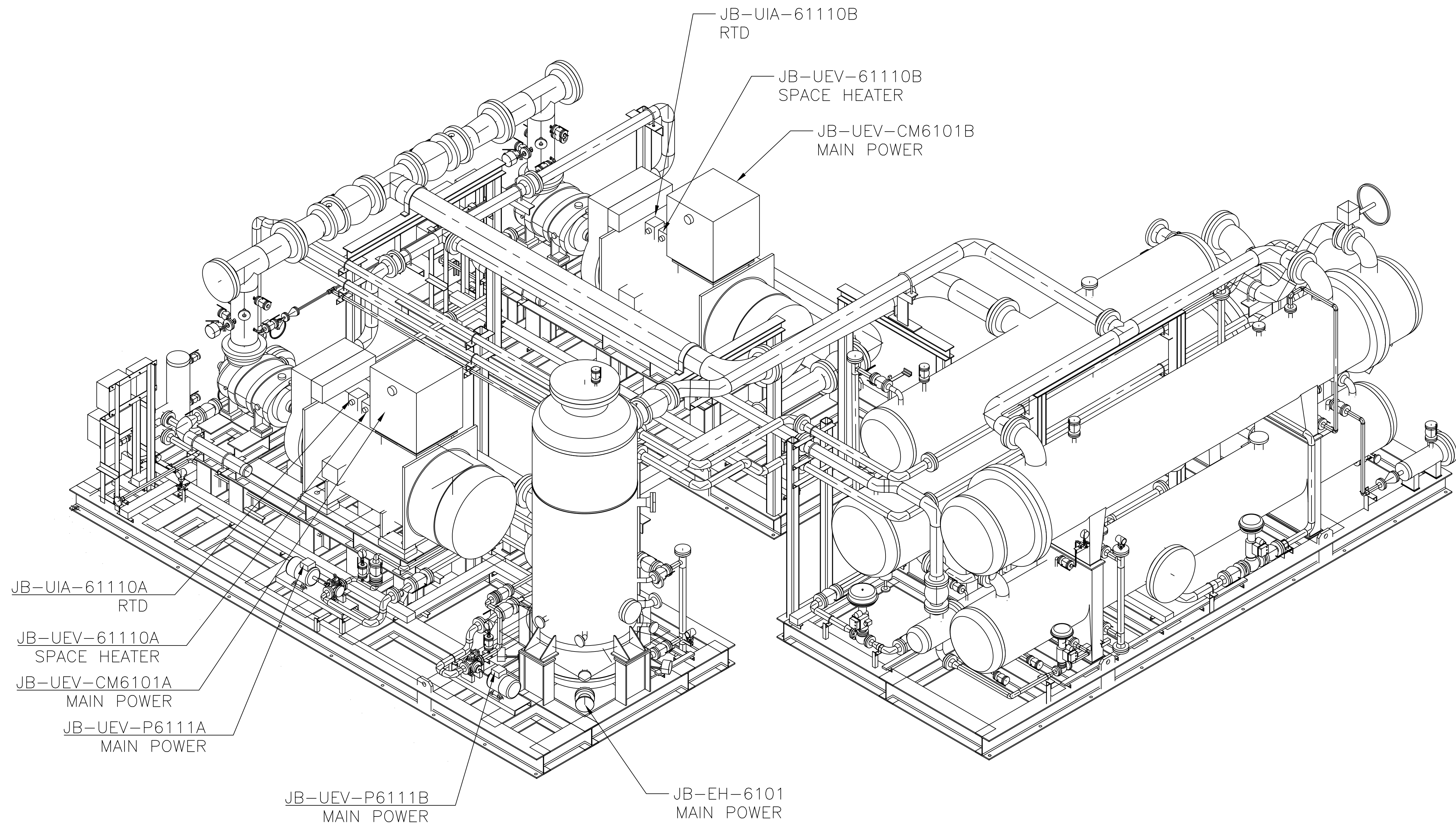
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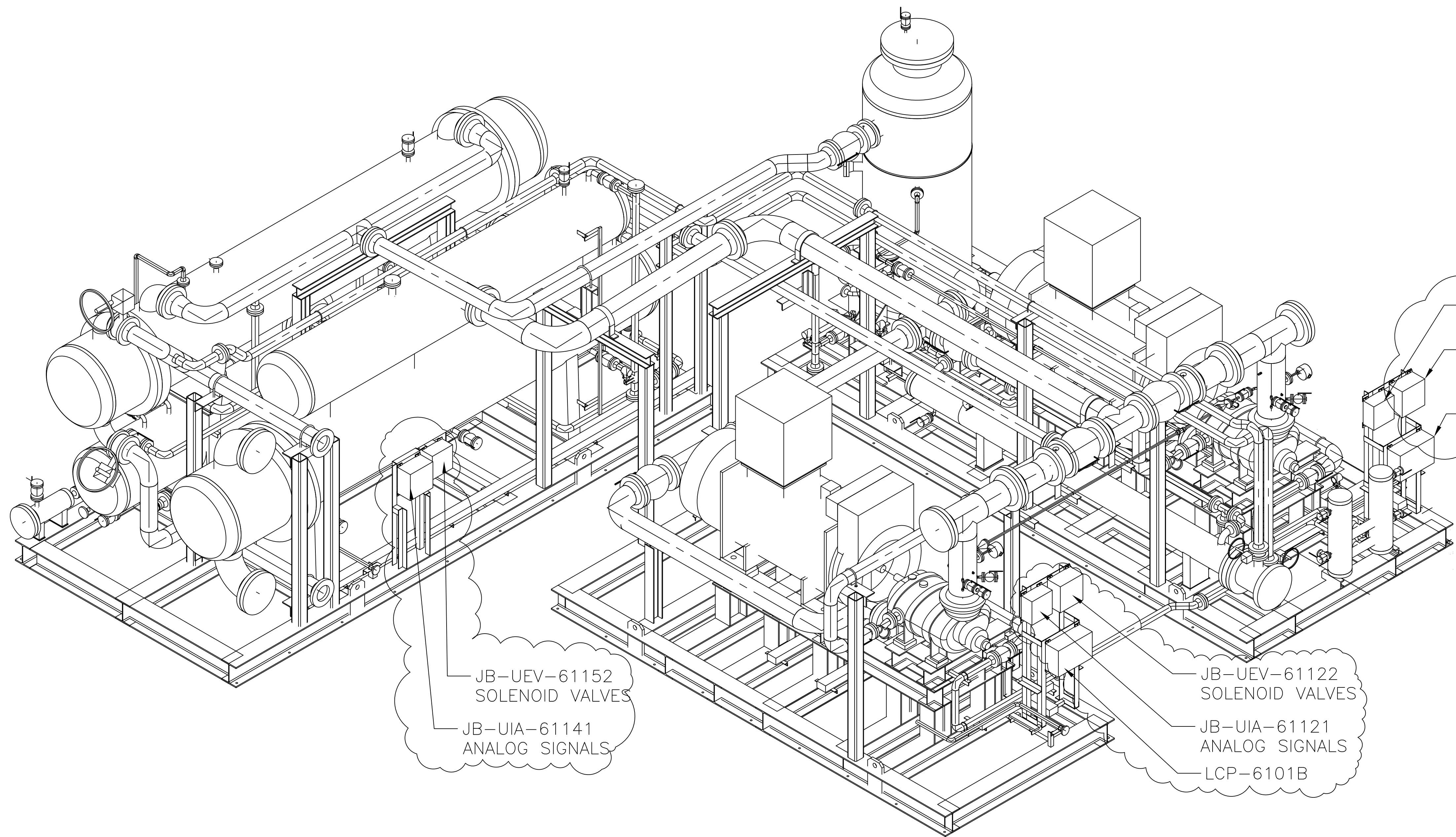
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JB-UEV-61152  
SOLENOID VALVES

JB-UIA-61141  
ANALOG SIGNALS

JB-UEV-61122  
SOLENOID VALVES


JB-UIA-61121  
ANALOG SIGNALS

LCP-6101B




JB-UEV-61112  
SOLENOID VALVES

JB-UIA-61111  
ANALOG SIGNALS

LCP-6101A

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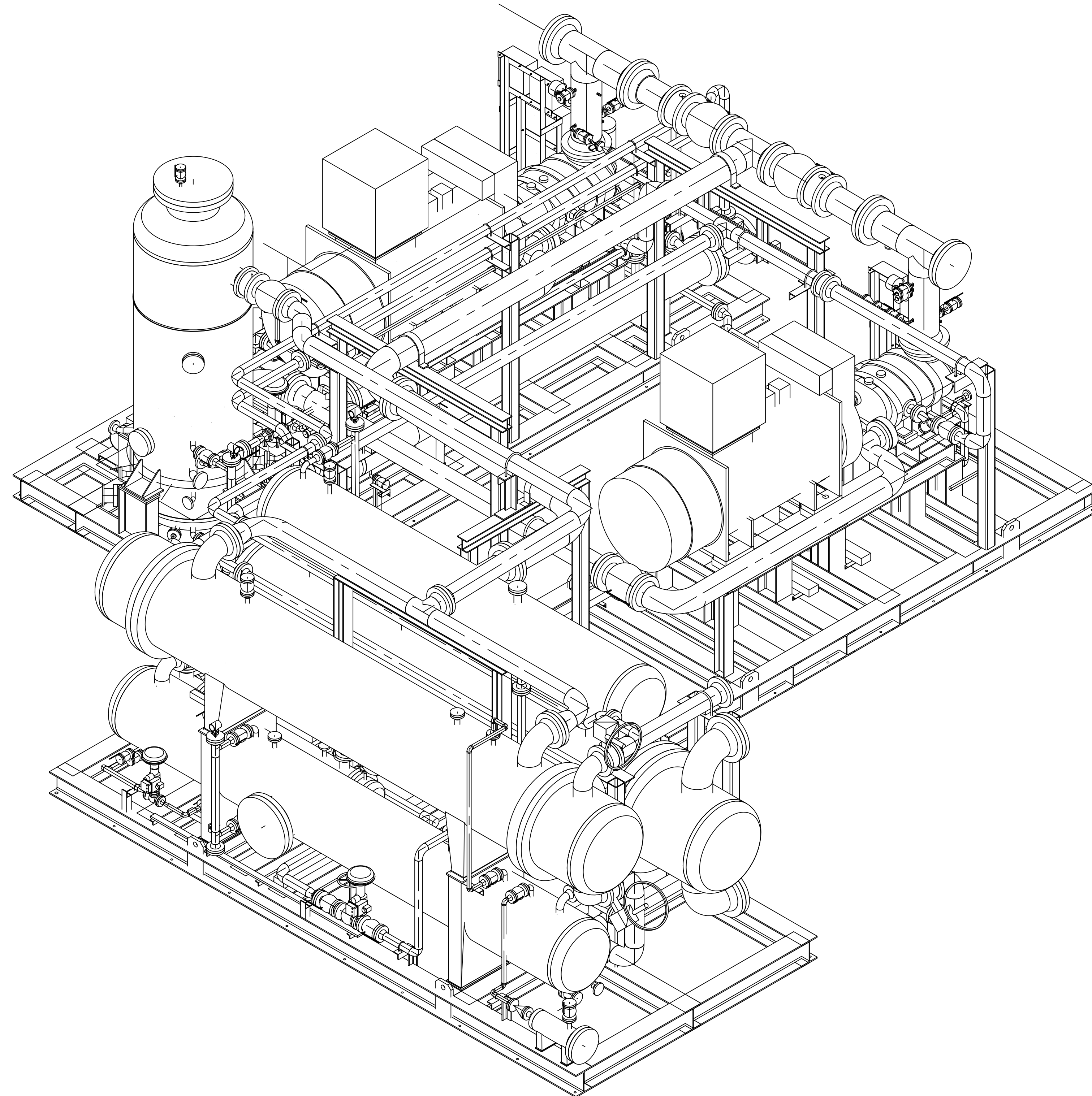
03	05.11.2025	IFR	FA	IM	OG
02	09.10.2025	IFR	FA	IM	OG
01	16.09.2025	IFR	FA	IM	OG
00	28.06.2025	IFR	FA	IM	OG
REV.	DATE (DD.MM.YY)	Purpose of Issue	Prepared	Checked	Approved


 Gachasan Polymer Industries Company	 <b>Gachasan Plyomer Industries Company</b> <b>HDPE Plant</b>	 RHINE
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PO No.: GPIC-PT-MA-PO-000-3029 SCALE: 3/8":1'




DRAWING TITLE:  
General Arrangement Drawing (2D) (\*Tie-In Points, Skid Dimensions & Orientation, Including Instrument Junction Box and Local Panel Location Layout & Instrument Cable routing.) for Refrinerator Package

DRAWING NO.	VD-GPIC-MA-3029-3029-0062	REV.	SHEET NO.	SIZE
		03	10 OF 11	A1



Code1	<input type="checkbox"/> No Comment/ Approved (Applicable Only for "FOR REVIEW" and "For Approval" Documents) No comment and the document are released for Manufacturing				
Code2	<input type="checkbox"/> No Comment / Approved with Note(s) Vendor/Sub-Contractor shall correct, revise and resubmit the document. The document is released for Manufacturing if changes incorporated.				
Code3	<input type="checkbox"/> Commented Vendor/Sub-Contractor shall correct, revise and resubmit the document by the date specified. The document shall be revised under the Status of "R: Revised Issue". All corrected documents shall be resubmitted before starting the Manufacturing Process				
Code4	<input type="checkbox"/> Not Accepted (Rejected) Vendor/Sub-Contractor shall re-work/re-design/re-specify the contents of the document according to the comments/reasons for rejection. All corrected documents shall be resubmitted before starting the manufacturing. Vendor Sub-Contractor shall not proceed with subsequent work of Material Supply or Manufacturing until receiving Code1/Code2 or No Code from PURCHASER. Vendor/Sub-Contractor shall resubmit the document with the same revision within 6 working days after receiving comments				
No Code	<input type="checkbox"/> No Code (Only for "For Information" Documents and "As Built DWGs") Document has been submitted for PURCHASER'S information (I). Consistency, completeness and correctness of document content is in Vendor/Sub-Contractor's responsibility.  The above checking result by EIED shall in no way relieve Vendor of any liability, obligation and responsibility out of the purchase order and the mutual agreement in writing				
 DATE : DEPT : Signature :					
CV	PI	EL	IN	ME	MA
ST	BU	PR	SA	HV	TL

03	05.11.2025	IFR	FA	IM	OG
02	09.10.2025	IFR	FA	IM	OG
01	16.09.2025	IFR	FA	IM	OG
00	28.06.2025	IFR	FA	IM	OG
REV.	DATE (DD.MM.YY)	Purpose of Issue	Prepared	Checked	Approved

 Gachasan Polymer Industries Company	 <b>Gachasan Polymer Industries Company</b> <b>HDPE Plant</b>	
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PO No.: GPIC-PT-MA-PO-000-3029 SCALE: 3/8":1'

DRAWING TITLE:  
 General Arrangement Drawing (2D) (\*Tie-In Points , Skid Dimensions & Orientation, Including Instrument, Junction Box and Local Panel Location Layout & Instrument Cable routing.) for Refrinerator Parkane

DRAWING NO.	VD-GPIC-MA-3029-3029-0062	REV.	SHEET NO.	SIZE
		03	11 OF 11	A1