







OWNER:  شرکت سست و سویی گیس ایران (سهامی خاص)	BUSHEHR PETROCHEMICAL COMPANY MEG PLANT						EPC CONTRACTOR:  Chagalesh-Enerchimi-Steam Joint Venture BUPC-MEG PLANT PROJECT		
MC :  شرکت سست و سویی گیس ایران (سهامی خاص)	I/O LIST FOR NITROGEN GAS BOOSTER								
	Project	Area	Phase	Unit	Dis.	Doc.	Seq.	Contract No : 52-98/445	
Owner Document Number: 17811-06A	BU	20	VD	303	IN	LST	0034	Rev.: 03	Page 1 of 4

I/O LIST FOR NITROGEN GAS BOOSTER

 شرکت سست و سویی گیس ایران (سهامی خاص)	 Chagalesh-Enerchimi-Steam Joint Venture BUPC-MEG PLANT PROJECT	BUSHEHR PETROCHEMICAL COMPANY MEG PLANT
Document Review		
Issue Purpose:	AFC	
Result Code: AP,AN,CM,RE,NC	AN	
Next Status : IFC,IFA,IFI,AFC,AB	AFC	
Responsible Department	MECHANICAL	
Commented Date	Feb/23/2022	
Approval or review hereunder shall not be construed to relieve Vendor / Subcontractor of his responsibilities and liability under the contract.		

Rev.	Date	Purpose of Issue	Prepared	Checked	Approved	AC Code
03	10/02/2022	Approved for Construction	KP	RB	JR	
02	06/01/2022	Approved for Construction	WZ	KP	JR	
01	24/11/2021	For approval	WZ	KP	JR	
00	14/10/2021	For approval	WZ	KP	JR	
					Class: 1	Phase: P

Inputs and Outputs List



1 LEGEND

SIGNAL TYPE	SIGNAL LEVEL	SCHEDULE total amount *	USED total amount *	SPARE total amount*	SPARE %	NOTES
AI Analog Inputs	4-20 mA	16	13	3	19%	
DI Digital Inputs	24 VDC	32	17	15	47%	
DO Digital Outputs	24 VDC	32	16	15	47%	
AO Analog Inputs	4-20 mA					No IO, only through PID controller

*Total amount considering redundant Ios, all I/O is redundant.

According to existing PLC in your UCP, so PID controller is not accepted and AO card must be considered, and also PID controller has conflict with issued P&ID, in the P&ID, control valve has been controlled via UCP.
Please consider one analogue output card to control control valve, with considering related pressure signal that coming to UCP.

Please refer to comment in previous page

TAG NUMBER	SERVICE DESCRIPTION	INSTRUMENT TYPE	LOCATION	CONTROL SYSTEM	I/O TYPE	SIGNAL TYPE	POWER SUPPLY	IS/NIS	CALIBRATED RANGE	ENG UNIT	STATE 0	STATE 1	SET POINT LL	SET POINT L	SET POINT H	SET POINT HH	PID NUMBER	PROTOCOL
PIT-10153	Compressor Inlet Nitrogen Pressure Transmitter	TRANSMITTER	FIELD	PLC	AI 4-20 mA (redundant)	ANALOG	LOOP POWERED	IS	0...13.5	bar(a)	-	-	6.5	-	6.9	-	BU-20-VD-303-PR-DWG-0013	HART
PIT-10154	Compressor Oil System Oil Pressure Transmitter	TRANSMITTER	FIELD	PLC	AI 4-20 mA (redundant)	ANALOG	LOOP POWERED	IS	1...35	bar(g)	-	-	3.5	-	-	-	BU-20-VD-303-PR-DWG-0013	HART
PIT-10156	Compressor 1st Stage Downstream Intercooler Nitrogen Pressure Transmitter	TRANSMITTER	FIELD	PLC	AI 4-20 mA (redundant)	ANALOG	LOOP POWERED	IS	1...36	bar(a)	-	-	15	-	-	-	BU-20-VD-303-PR-DWG-0013	HART
PIT-10157	Compressor 1st Stage Downstream Intercooler Nitrogen Pressure Transmitter	TRANSMITTER	FIELD	PLC	AI 4-20 mA (redundant)	ANALOG	LOOP POWERED	IS	1...36	bar(a)	-	-	15.5	-	-	-	BU-20-VD-303-PR-DWG-0013	HART
PIT-10158	Compressor Outlet Nitrogen Pressure Transmitter	TRANSMITTER	FIELD	PLC	AI 4-20 mA (redundant)	ANALOG	LOOP POWERED	IS	1...36	bar(a)	-	-	-	22 (Load/Start)	23 (Unload/Stop)	-	BU-20-VD-303-PR-DWG-0013	HART
PIT-10159	Compressor Outlet Nitrogen Pressure Transmitter	TRANSMITTER	FIELD	PLC	AI 4-20 mA (redundant)	ANALOG	LOOP POWERED	IS	1...36	bar(a)	-	-	21	-	23.5	-	BU-20-VD-303-PR-DWG-0013	HART
TIT-10151	Compressor Inlet Nitrogen Temperature Transmitter	TRANSMITTER	FIELD	PLC	AI 4-20 mA (redundant)	ANALOG	LOOP POWERED	IS	0...80	°C	-	-	-	-	56	-	BU-20-VD-303-PR-DWG-0013	HART
TIT-10152	Compressor 1st Stage Nitrogen Temperature	TRANSMITTER	FIELD	PLC	AI 4-20 mA (redundant)	ANALOG	LOOP POWERED	IS	0...200	°C	-	-	-	-	160	-	BU-20-VD-303-PR-DWG-0013	HART
TIT-10153	Compressor 1st Stage Nitrogen Temperature Transmitter	TRANSMITTER	FIELD	PLC	AI 4-20 mA (redundant)	ANALOG	LOOP POWERED	IS	0...200	°C	-	-	-	-	170	-	BU-20-VD-303-PR-DWG-0013	HART
TIT-10154	Compressor 1st Stage Downstream Intercooler Nitrogen Temperature Transmitter	TRANSMITTER	FIELD	PLC	AI 4-20 mA (redundant)	ANALOG	LOOP POWERED	IS	0...80	°C	-	-	-	-	50	-	BU-20-VD-303-PR-DWG-0013	HART
TIT-10155	Compressor Upstream After-Cooler Nitrogen Temperature Transmitter	TRANSMITTER	FIELD	PLC	AI 4-20 mA (redundant)	ANALOG	LOOP POWERED	IS	0...200	°C	-	-	-	-	140	-	BU-20-VD-303-PR-DWG-0013	HART
FIT-10151	Compressor Cooling Water Outlet Water Flow Transmitter	TRANSMITTER	FIELD	PLC	AI 4-20 mA (redundant)	ANALOG	LOOP POWERED	IS	0...20	m ³ /hr	-	-	13	-	-	-	BU-20-VD-303-PR-DWG-0013	HART
VT-10151	Compressor Vibration Level Transmitter	TRANSMITTER	FIELD	PLC	AI 4-20 mA (redundant)	ANALOG	LOOP POWERED	IS	0...25	mm/s	-	-	-	-	8	-	BU-20-VD-303-PR-DWG-0013	HART
PV-10151	PV-10151 VP Actuator	VP CONVERTER	FIELD	PID CONTROLLER	AO 4-20 mA (redundant)	ANALOG	LOOP POWERED	NIS	0...100	%	-	-	-	-	-	-	BU-20-VD-303-PR-DWG-0013	HART
XV-10151	Compressor Inlet Solenoid Valve	SOLENOID VALVE	FIELD	PLC	DO 24VDC (redundant)	DIGITAL	24 VDC	NIS	-	-	Open	Closed	-	-	-	-	BU-20-VD-303-PR-DWG-0013	-
XV-10152	Compressor Cooling Water Inlet Solenoid Valve	SOLENOID VALVE	FIELD	PLC	DO 24VDC (redundant)	DIGITAL	24 VDC	NIS	-	-	Open	Closed	-	-	-	-	BU-20-VD-303-PR-DWG-0013	-
PB-10151	Compressor Start Pushbutton	PUSHBUTTON	LP	PLC	DI 24VDC (redundant)	DIGITAL	24 VDC	NIS	-	-	Stop	Start	-	-	-	-	BU-20-VD-303-PR-DWG-0013	-
PB-10152	Compressor Stop Pushbutton	PUSHBUTTON	LP	PLC	DI 24VDC (redundant)	DIGITAL	24 VDC	NIS	-	-	Emergency Stop	Normal	-	-	-	-	BU-20-VD-303-PR-DWG-0013	-
PB-10153	Compressor Emergency Stop Button	ESD PUSHBUTTON	LP	PLC	DI 24VDC (redundant)	DIGITAL	24 VDC	NIS	-	-	Off	Lampstest	-	-	-	-	BU-20-VD-303-PR-DWG-0013	-
PB-10154	Compressor Lampstest Pushbutton	PUSHBUTTON	LP	PLC	DI 24VDC (redundant)	DIGITAL	24 VDC	NIS	-	-	Emergency Stop	Normal	-	-	-	-	BU-20-VD-303-PR-DWG-0013	-
PB-10155	Compressor Start Pushbutton	PUSHBUTTON	UCP	PLC	DI 24VDC (redundant)	DIGITAL	24 VDC	NIS	-	-	Off	Lampstest	-	-	-	-	BU-20-VD-303-PR-DWG-0013	-
PB-10156	Compressor Stop Pushbutton	PUSHBUTTON	UCP	PLC	DI 24VDC (redundant)	DIGITAL	24 VDC	NIS	-	-	Stop	Start	-	-	-	-	BU-20-VD-303-PR-DWG-0013	-
PB-10157	Compressor Emergency Stop Button	ESD PUSHBUTTON	UCP	PLC	DI 24VDC (redundant)	DIGITAL	24 VDC	NIS	-	-	Emergency Stop	Normal	-	-	-	-	BU-20-VD-303-PR-DWG-0013	-
PB-10158	Compressor Lampstest Pushbutton	PUSHBUTTON	UCP	PLC	DI 24VDC (redundant)	DIGITAL	24 VDC	NIS	-	-	Off	Lampstest	-	-	-	-	BU-20-VD-303-PR-DWG-0013	-
PB-10159	Compressor Accept Pushbutton	PUSHBUTTON	UCP	PLC	DI 24VDC (redundant)	DIGITAL	24 VDC	NIS	-	-	Not Accept	Accept	-	-	-	-	BU-20-VD-303-PR-DWG-0013	-
PB-10160	Compressor Reset Pushbutton	PUSHBUTTON	UCP	PLC	DI 24VDC (redundant)	DIGITAL	24 VDC	NIS	-	-	Not Reset	Reset	-	-	-	-	BU-20-VD-303-PR-DWG-0013	-
HS-10151	Compressor Local/Off/Remote Switch	SWITCH	LP	PLC	DI 24VDC (redundant)	DIGITAL	24 VDC	NIS	-	-	Off/Local	Remote	-	-	-	-	BU-20-VD-303-PR-DWG-0013	-
XL-10151	Compressor Operational Lamp	LAMP	LP	PLC	DO 24VDC (redundant)	DIGITAL	24 VDC	NIS	-	-	Off	Operational	-	-	-	-	BU-20-VD-303-PR-DWG-0013	-
XL-10153	Compressor Running Lamp	LAMP	LP	PLC	DO 24VDC (redundant)	DIGITAL	24 VDC	NIS	-	-	Off	Running	-	-	-	-	BU-20-VD-303-PR-DWG-0013	-
XL-10153	Compressor Common Alarm Lamp	LAMP	LP	PLC	DO 24VDC (redundant)	DIGITAL	24 VDC	NIS	-	-	Off	Common Alarm	-	-	-	-	BU-20-VD-303-PR-DWG-0013	-
XL-10154	Compressor Common Trip Lamp	LAMP	LP	PLC	DO 24VDC (redundant)	DIGITAL	24 VDC	NIS	-	-	Off	Common Trip	-	-	-	-	BU-20-VD-303-PR-DWG-0013	-
XL-10156	Compressor Operational Lamp	LAMP	UCP	PLC	DO 24VDC (redundant)	DIGITAL	24 VDC	NIS	-	-	Off	Operational	-	-	-	-	BU-20-VD-303-PR-DWG-0013	-
XL-10157	Compressor Running Lamp	LAMP	UCP	PLC	DO 24VDC (redundant)	DIGITAL	24 VDC	NIS	-	-	Off	Running	-	-	-	-	BU-20-VD-303-PR-DWG-0013	-
XL-10158	Compressor Common Alarm Lamp	LAMP	UCP	PLC	DO 24VDC (redundant)	DIGITAL	24 VDC	NIS	-	-	Off	Common Alarm	-	-	-	-	BU-20-VD-303-PR-DWG-0013	-
XL-10159	Compressor Common Trip Lamp	LAMP	UCP	PLC	DO 24VDC (redundant)	DIGITAL	24 VDC	NIS	-	-	Off	Common Trip	-	-	-	-	BU-20-VD-303-PR-DWG-0013	-
HM-10151	Compressor Hourmeter	HOURMETER	UCP	PLC	DO 24VDC (redundant)	DIGITAL	24 VDC	NIS	-	-	Off	Hourmeter	-	-	-	-	BU-20-VD-303-PR-DWG-0013	-
HS-10120-R	Compressor Reset ESD Relay	INTERFACE RELAY	UCP	PLC	DO 24VDC (redundant)	DIGITAL	24 VDC	NIS	-	-	-	Reset	-	-	-	-	BU-20-VD-303-PR-DWG-0013	-
HS-10121-SD	Compressor Forced Shutdown	INTERFACE RELAY	UCP	PLC	DO 24VDC (redundant)	DIGITAL	24 VDC	NIS	-	-	Normal	Forced Shutdown	-	-	-	-	BU-20-VD-303-PR-DWG-0013	-
XS-10122-57/5P	Compressor Main Motor Start/Stop	INTERFACE RELAY	UCP	PLC	DO 24VDC (redundant)	DIGITAL	24 VDC	NIS	-	-	Stop	Start	-	-	-	-	BU-20-VD-303-PR-DWG-0013	-
XS-10123-57/5P	Compressor Oil Heater ON/OFF	INTERFACE RELAY	UCP	PLC	DO 24VDC (redundant)	DIGITAL	24 VDC	NIS	-	-	Off	On	-	-	-	-	BU-20-VD-303-PR-DWG-0013	-
XL-10124	Compressor Main Motor Running	CONTACT	UCP	PLC	DI 24VDC (redundant)	DIGITAL	24 VDC	NIS	-	-	Not Running	Running	-	-	-	-	BU-20-VD-303-PR-DWG-0013	-
VAL-10125	Compressor Main Motor Fault	CONTACT	UCP	PLC	DI 24VDC (redundant)	DIGITAL	24 VDC	NIS	-	-	Fault	Healthy	-	-	-	-	BU-20-VD-303-PR-DWG-0013	-
XL-10126	Heater Running	CONTACT	UCP	PLC	DI 24VDC (redundant)	DIGITAL	24 VDC	NIS	-	-	Not Running	Running	-	-	-	-	BU-20-VD-303-PR-DWG-0013	-
VAL-10127	Heater Fault	CONTACT	UCP	PLC	DI 24VDC (redundant)	DIGITAL	24 VDC	NIS	-	-	Fault	Healthy	-	-	-	-	BU-20-VD-303-PR-DWG-0013	-
KCS-108	Time Synchronization	CONTACT	UCP	FCS	DI 24VDC (redundant)	DIGITAL	24 VDC	NIS	-	-	-	-	-	-	-	-	BU-20-VD-303-PR-DWG-0013	-
HS-108-50-1	Emergency Shutdown Command	SIGNAL TO/FROM ESD	UCP	ESD	DI 24VDC (redundant)	DIGITAL	24 VDC	NIS	-	-	ESD	Healthy	-	-	-	-	BU-20-VD-303-PR-DWG-0013	-
XAL-108-2	Common Alarm	SIGNAL TO/FROM ESD	UCP	ESD	DO 24VDC (redundant)	DIGITAL	24 VDC	NIS	-	-	Alarm	Healthy	-	-	-	-	BU-20-VD-303-PR-DWG-0013	-

Please clarify?